injen TECHNOLOGY
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Part number IS2020
1997-99 Camry 4 Cyl.

1-	Injen intake system	
1-	**2.75" Injen filter**	**(#1013)**
1-	2.50"-2.75" step hose	(#3116)
2-	Power-Bands(.040)**(.312)**	(#4003)
1-	8"-10mm vac. hose	(#3220)
1-	16"-8mm vac. hose	(#3091)
1-	5mm screw	(#6024)
1-	6mm fender washer	(#6010)
1-	3page instructions	

Congratulations! You have just purchased the best engineered, dyno-proven intake system available.

Please check the contents of this box immediately.

Report any defective or missing parts to the Authorized Injen Technology dealer you purchased this product from.

Before installing any parts of this system, please read the instructions thoroughly. If you have any questions regarding installation please contact the dealer you purchased this product from.

Installation DOES require some mechanical skills. A qualified mechanic is always recommended.

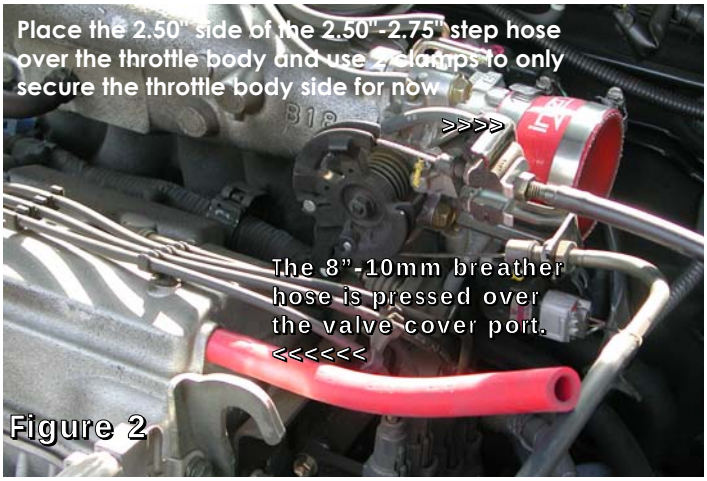
*Do not attempt to install the intake system while the engine is hot. The installation may require removal of radiator fluid line that may be hot.

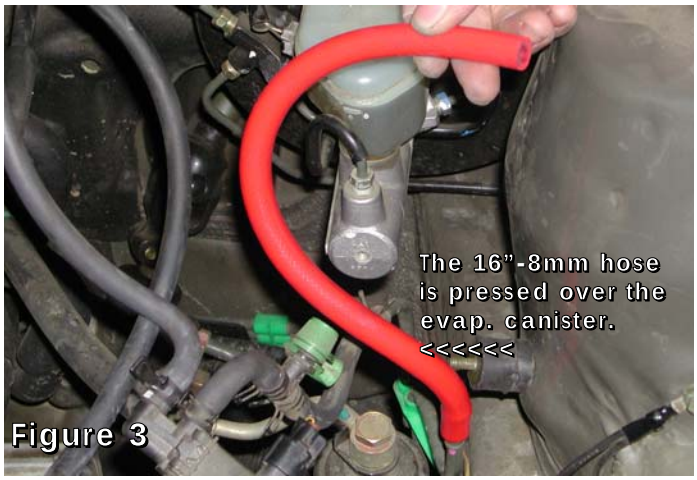
Injen Technology offers a limited lifetime warranty to the original purchaser against defects in materials and workmanship. Warranty claims must be handled through the dealer from which the item was purchased.

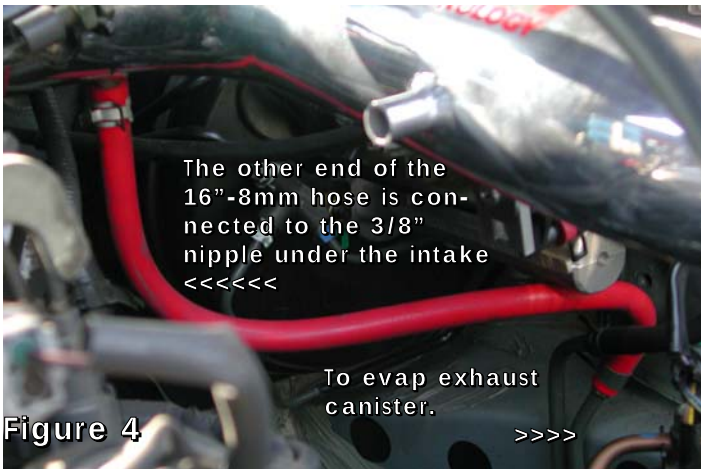
Injen Technology 244 Pioneer Place Pomona, CA 91768 USA

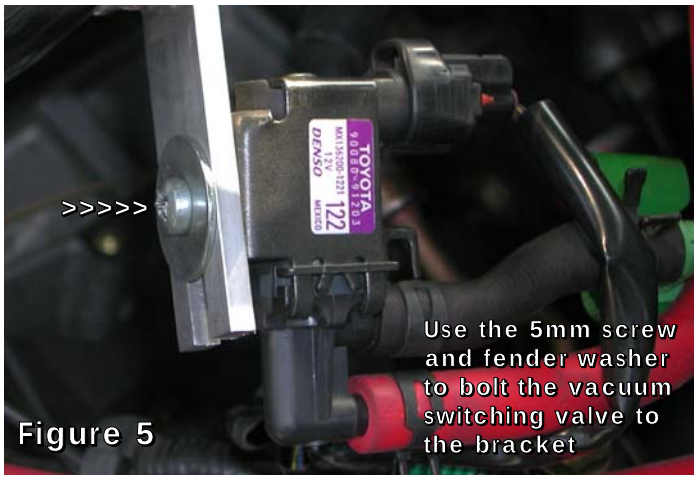


Figure 1


Place the 2.50" side of the 2.50"-2.75" step hose over the throttle body and use 2 clamps to only secure the throttle body side for now
>>>>
The 8"-10mm breather hose is pressed over the valve cover port.
<<<<<<
Figure 2


The 16"-8mm hose is pressed over the evap. canister.
<<<<<<
Figure 3


The other end of the 16"-8mm hose is connected to the 3/8" nipple under the intake
<<<<<<
To evap exhaust canister.
>>>>
Figure 4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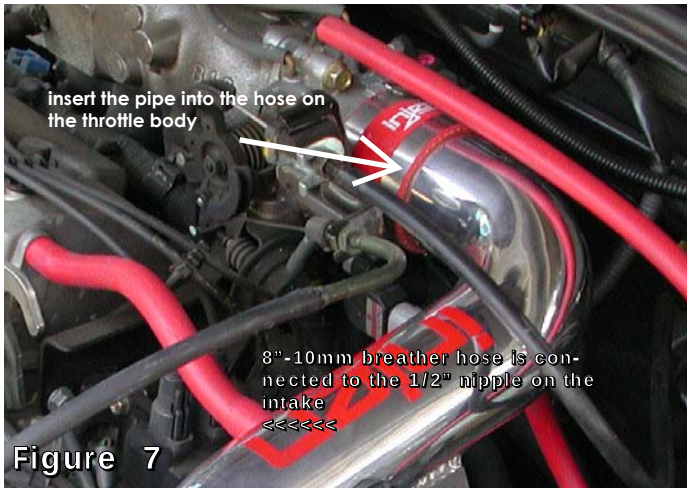
Use the 5mm screw and fender washer to bolt the vacuum switching valve to the bracket
Figure 5


<<< stock grommet is pressed into the 3/4" hole
Figure 6


insert the pipe into the hose on the throttle body
8"-10mm breather hose is connected to the 1/2" nipple on the intake
<<<<<<
Figure 7


air temperature sensor plugged into the stock grommet
Figure 8


Complete intake seen here with heat shield, sold separately
Figure 9

Note: Disconnect the negative battery terminal before starting this installation.

1- Remove the air intake box and intake duct leading to the throttle body and then remove the air temperature control sensor, vacuum switching valve and vacuum hose from the box. Remove the stock grommet from the air intake box.

2- Place the 2 1/2" end of the 2.50"-2.75" step hose over the throttle body and use two clamps, fasten the clamp on the throttle body at this point. See fig. 2

3- Press the 8"-10mm hose over the port on the valve cover as seen in figure 2.

4- Press the 16"-8mm hose over the evap. canister port . See fig. 3

5- Holding the intake up to the throttle body press the other end of the 16"-8mm hose over the 3/8" nipple on the intake. See fig. 4

6- Take the vacuum switching valve, stock m5 screw and bolt the vacuum switching valve to the bracket. See fig. 5

7- Take the stock grommet removed from the air intake box and insert it into the 3/4" hole on the intake. See fig. 6

8- Insert the intake tube into the hose on the throttle body, semi-tighten clamp on the intake. See fig. 7

9- Press the other end of the 8"-10mm breather hose over the 1/2" nipple on the intake. See fig. 7

10- Press the air temperature sensor into the stock grommet placed in the 3/4' hole. See fig. 8

11- Align the entire intake for best fit then continue to tighten all nuts, bolts and clamps. See fig. 1

12- Remove all tools and rags from the engine compartment and reconnect the negative battery terminals.

13- Figure 9 shows the entire complete intake installed with the heat shield sold separately.

Congratulations! You have just completed the installation.