



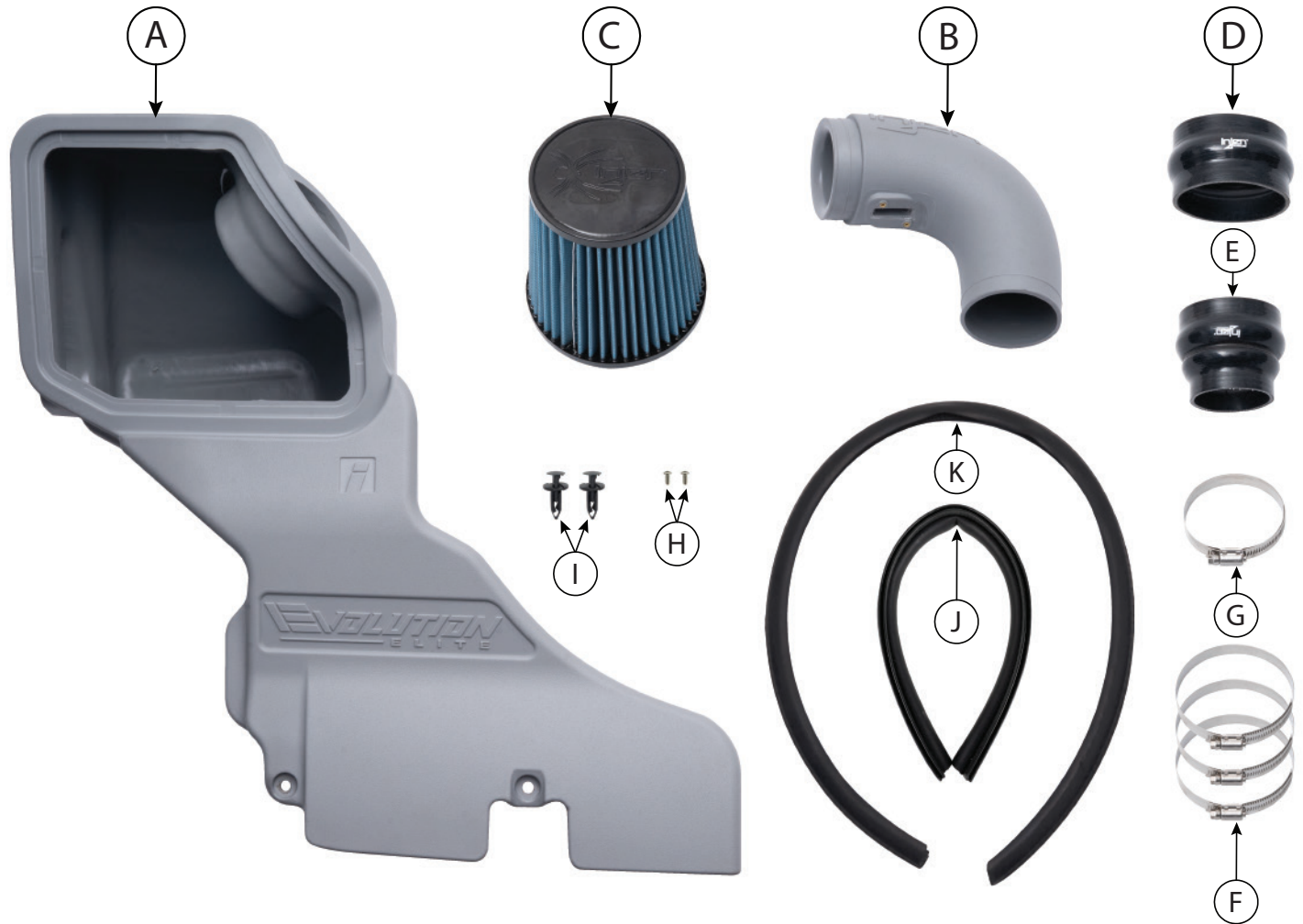
EVOLUTION AIR INTAKE SYSTEM

Part Number: EVO2203 / EVO2203C

Installation Instructions

YEAR	MAKE	MODEL	ENGINE
2024-2026	TOYOTA	TACOMA	L4-2.4L TURBO

PARTS INCLUDED



ITEM	QTY	PART NO.	DESCRIPTION
A	1	X-15233	ROTO-MOLDED ELITE AIR BOX
B	1	X-15231	ROTO-MOLDED INTAKE TUBE
C	1	X-1046	5.00" AIR FILTER
D	1	X-3229	3.75" HUMPS HOSE
E	1	X-3245	3.50"-2.75" STEPPED DOUBLE HUMPS HOSE
F	3	X-4005	SAE 056 CLAMP 3 1/16" - 4" MAX OD
G	1	X-4003	SAE 044 CLAMP 2 5/16" - 3 1/4" MAX OD
H	2	X-6047	M4-.7 x 10 BUTTON HEAD SCREW
I	2	X-6148	PUSH-TYPE RETAINER
J	14"	X-6058	BULB TRIM
K	34"	X-6146	RUBBER TRIM

TOOLS REQUIRED

Ratcheting Wrench

10mm Socket

12mm Socket

5mm Hex Wrench

Needle Nose Pliers

Flat Head Screwdriver

BEFORE YOU BEGIN

Please check the list of parts included and report any defective or missing parts to the authorized Injen dealer you purchased this product from. Before installing any parts of this system, please read the instructions thoroughly. If you have any questions regarding installation, please contact your Injen Technology dealer. ***Installation DOES require some mechanical skills. A qualified mechanic is always recommended.***

This product includes a Limited Lifetime Warranty to the original purchaser against defects in material and workmanship on all Injen intake systems excluding the filter element. Any and all warranty coverage is limited to the repair or replacement of the defective part only, at Injen Technology's discretion. The warranty does not cover incidental or consequential damages, nor does it cover the cost of installation or removal of the defective part or its replacement. Proof of purchase is required.

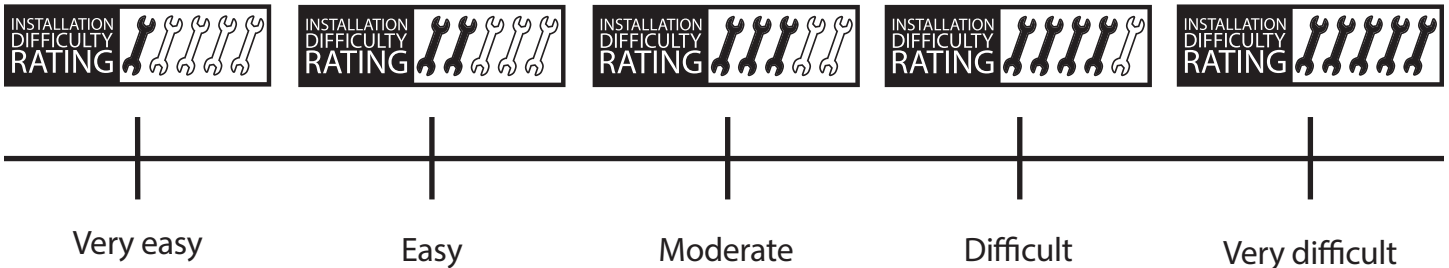
Do not attempt to install the intake system while the engine is hot. Severe burn could result from touching hot engine components.

WARNING: Failure to follow installation instructions and not using the provided hardware may damage the intake system, engine, or components of either.

CARB Note: Injen intake systems are street legal in most states unless the state is adopting to California Emissions standards. States that have adopted California emission standards include: Arizona, California, Connecticut, District of Columbia, Maine, Maryland, Massachusetts, New Jersey, New Mexico, New York, Oregon, Pennsylvania, Rhode Island, Vermont, and Washington. These states will require a California Air Resource Board Executive Order Number (CARB E.O.) for the legal use of an Injen intake system in your vehicle for use on public roads or highways. Otherwise, the vehicle will be considered "Legal in California only for racing vehicles competition use only, which may never be used upon a public street or highway." Please keep your factory air intake system for any future on-road use.

Note: It is always recommended to disconnect your battery before disconnecting any sensors.

DIFFICULTY RATINGS



FILTER MAINTENANCE

SuperNano-Web Dry Air Filter (Blue Media)	8-Layer Oiled Cotton Gauze Air Filter (Red Media)
Do not use water or filter oil to clean!	Injen Technology's Oiled Filter Restore Kit (P/N: X-1030) is recommended for cleaning and maintenance.
You can use a vacuum cleaner or compressed air to clean.	Use the cleaning solution or water to wash out the filter element, then use Injen's Proprietary Filter Oil to re-oil the element. The amount of oil to use in grams is provided on the product page for the filter at https://injen.com . Let sit for 24 hrs for the oil to completely saturate the cotton gauze media.
If you're using a vacuum cleaner, follow the direction of the pleats on the outside of the filter element.	
If you're using compressed air, make sure it never exceeds 25 PSI. Use a blower from the inside of the element towards the outside, following the direction of the pleats.	



1. Factory intake system.



2. Remove factory air scoop.



3. Disconnect MAF sensor connector.



4. Unbolt MAF and remove from factory intake.



5. Loosen clamps and remove factory intake tube.



6. Remove factory air box by applying some force while pulling up on assembly.



7. Remove the (3) three factory mounting grommets from factory air box.



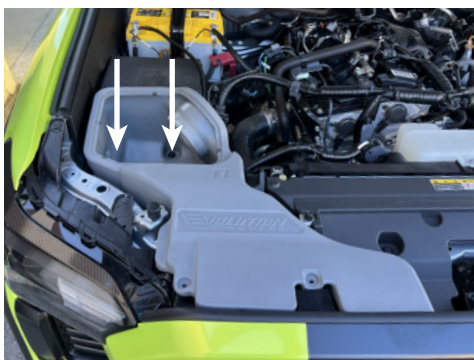
8. Install the (3) three factory mounting grommets onto EVO2203 air box.



9. Install rubber bulb trim onto passenger side fender opening on EVO2203 air box.



10. Align mounting grommets on EVO2203 air box to factory mounting studs.



11. Install EVO2203 air box into vehicle. Assure all grommets are secured to factory mounting studs.



12. Using provided push pins, secure air box to radiator support.



13. Install and secure MAF sensor to EVO2203 intake tube using the (2) two button head screws provided.



14. Install 3.50"-2.75" stepped double hump hose to turbo inlet and secure hose clamp.



15. Install 3.75" hump hose to EVO2203 air box and secure hose clamp.



16. Reconnect the MAF sensor connector.



17. Install intake tube to turbo inlet hose then onto air box hose.



18. Secure intake tube to both turbo inlet hose and air box hose.



19. Install air filter and secure to air box.



20. Install provided rubber trim onto air box as shown and trim accordingly.



CONGRATULATIONS! You have just completed the installation of this intake system. Periodically, check the alignment of the intake, normal wear and tear can cause nuts and bolts to come loose. Note: Check clearance and adjust if needed! Failure to check the alignment and adjust the intake can cause damage that will void the warranty. Injen Technology is not responsible for any damages caused by/from improper installation.