



**Part number IS2085
1992-95 Lexus SC400**

- 1- Injen Intake system
- 1- **3" Dyno-tuned Injen filter (#1017)**
- 1- **3" billet adapter (#14021)**
- 2- 3.25" straight hose (#3045)
- 1- **heat shield (#HS5000BLK/P)**
- 3- Composite HS Bracket (#4010)
- 3- 5/16" flange bolts (#6019)
- 4- #48 Clamps (#4004)
- 1- 13.5"-17mm hose (#3217)
- 4- m6 x m16 bolts (#6005)
- 1- m6 x m25 bolt (#6006)
- 1- Fender washer (#6010)
- 1- instruction

Note: Parts and accessories are
now available on-line at:
"injenonline.com"

**Congratulations! You have just purchased the best engineered,
dyno-proven intake system available.**

Please check the contents of this box immediately.

Report any defective or missing parts to the Authorized Injen Technology dealer you purchased this product from.

Before installing any parts of this system, please read the instructions thoroughly. If you have any questions regarding installation please contact the dealer you purchased this product from.

Installation DOES require some mechanical skills. A qualified mechanic is always recommended.

*Do not attempt to install the intake system while the engine is hot. The installation may require removal of radiator fluid line that may be hot.

Injen Technology offers a limited lifetime warranty to the original purchaser against defects in materials and workmanship. Warranty claims must be handled through the dealer from which the item was purchased.

Injen Technology 244 Pioneer Place Pomona, CA 91768 USA



Figure 1

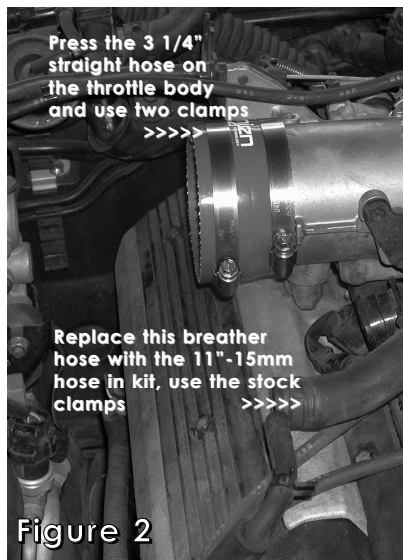


Figure 2

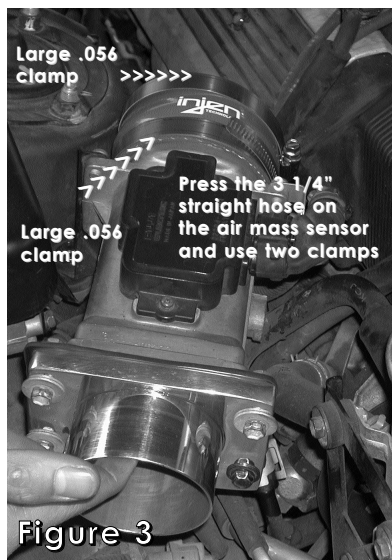


Figure 3



Figure 4



Figure 5



Figure 6



Figure 7

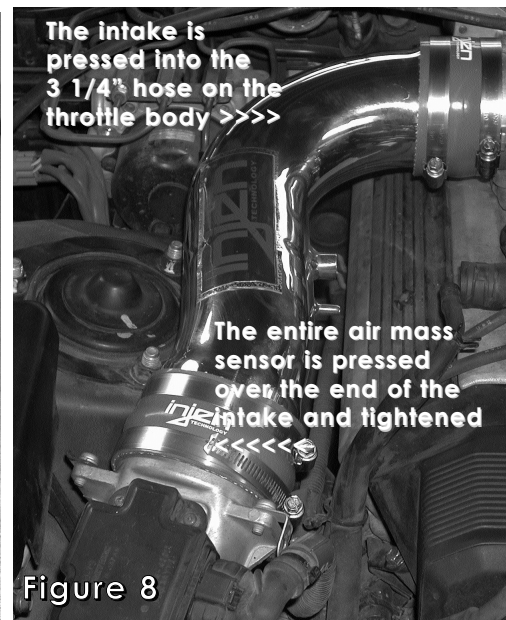


Figure 8

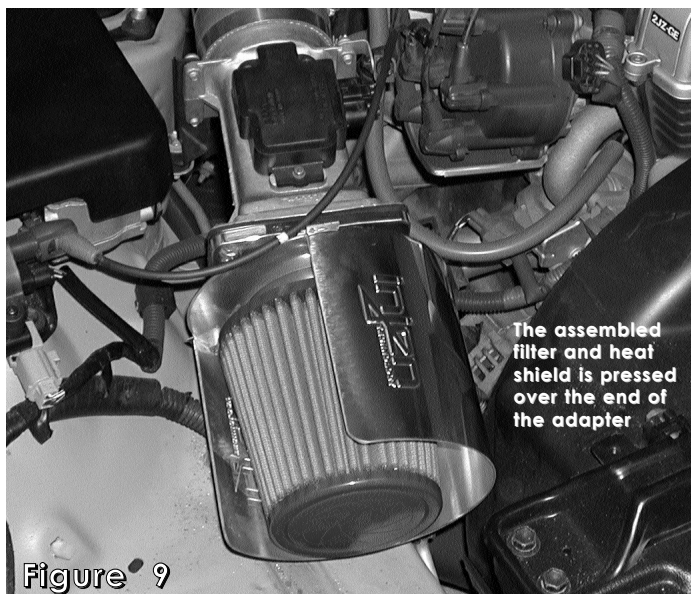


Figure 9

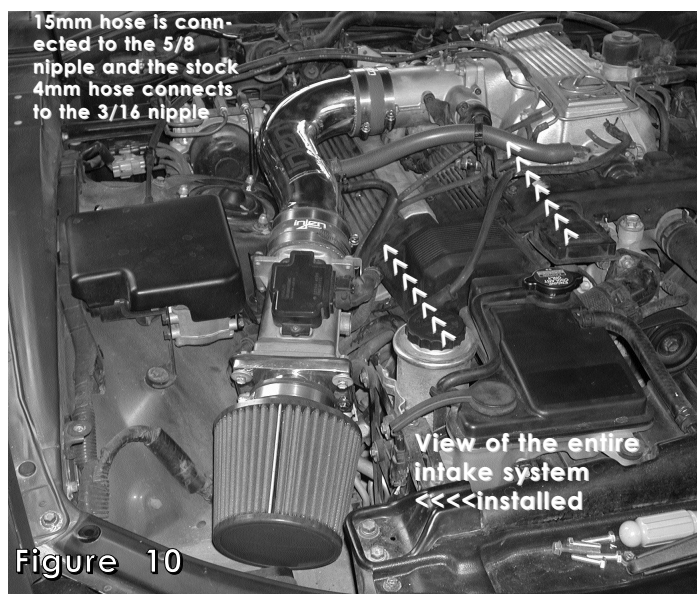


Figure 10

Note: Disconnect the negative battery terminal before starting this installation.

1. Remove the air intake box and air intake duct leading to the throttle body. You will also need to remove the air mass sensor from the box and vacuum lines.
2. Place the 3 1/4" straight hose over the throttle body and use two clamps. Tighten the clamp on the throttle body at this point. See fig. 2
3. Take the air mass sensor and press the 3 1/4" straight hose over the round end of the air mass sensor use two clamps and tighten the clamp on the air mass sensor. The clamp used on the air mass sensor will be the large .056 clamp. See fig. 3
4. The 2085 billet adapter will butt up to the square end of the air mass sensor use the 4- m6 x m16 bolts to screw into the pre-tapped holes in the adapter. See fig. 6
5. Remove the bolt holding the bracket on the air mass sensor and locate the grommet in the bracket to its new location as seen in figures 4 and 5. The m6 x m25 bolt and washer will be required in order to mount the air mass sensor.
6. Assemble the filter, heat shield, slotted brackets and 5/8" bolts as seen in figure 7. Once the slotted brackets have been butted up against the filter tighten the 5/8" bolts. Take the filter clamp and slip it over the mouth of the filter and the hooked ends of the brackets. See fig. 7
7. Press the intake system into the 3 1/4" straight hose on the throttle body. Press the swaged end of the intake into the 3.25" hose on the air mass sensor. See fig. 8
8. Take assembled filter heat shield and slip it over the adapter on the air mass sensor and tighten the clamp tight. See fig. 9
9. Align the entire intake system for best fit make sure the intake and filter does not rub anywhere along the length of the intake. When proper clearance has been made continue to tighten all nuts, bolts and clamps. See figs. 1 and 10
10. Connect the 11"-15mm hose on the valve cover port to the 5/8" nipple on the intake and the stock 4mm hose to the 3/8" nipple on the intake. See figs. 1 and 10
11. Reconnect the negative battery terminal and remove all tools and rags from the engine compartment. The on board ECU will require a few minutes to adjust to the new volume of air going into the engine.
12. Congratulations! you have just completed this installation