

**INSTALLATION
DIFFICULTY
RATING** 

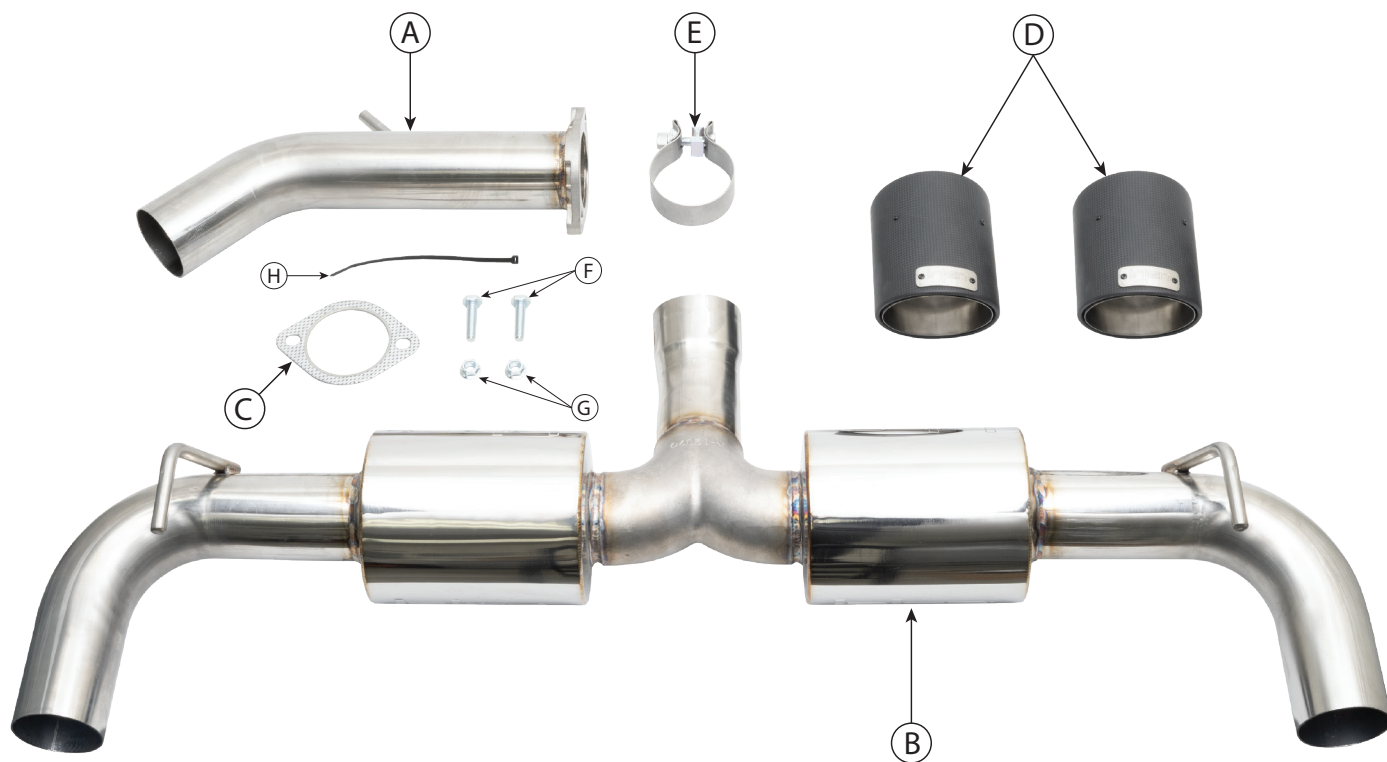
STAINLESS STEEL EXHAUST SYSTEM

Part Number: SE51343ABCF

Installation Instructions

YEAR	MAKE	MODEL	ENGINE
2019-2020	HYUNDAI	VELOSTER N WITHOUT PERFORMANCE PACKAGE (ACTIVE VARIABLE EXHAUST)	L4-2.0L TURBO

PARTS INCLUDED



ITEM	QTY	PART NO.	DESCRIPTION
A	1	W-SES1343AB-1	FRONT PIPE
B	2	W-SES1343AB-2	MUFFLER SECTION
C	1	X-17060	76MM OVAL METAL GASKET
D	2	X-17187	114MM CARBON FIBER TIP
E	1	X-4015	76MM SS SLIP FIT TORSION CLAMP
F	2	X-6038	M10 X 1.25 X 40MM BOLT
G	2	X-6069	M10 X 1.25 FLANGE NUT
H	1	X-8014	BLACK ZIP TIE

TOOLS REQUIRED

Ratcheting Wrench

17mm socket

15mm socket

BEFORE YOU BEGIN

Please check the list of parts included and report any defective or missing parts to the authorized Injen dealer you purchased this product from. Before installing any parts of this system, please read the instructions thoroughly. If you have any questions regarding installation, please contact your Injen Technology dealer. Installation DOES require some mechanical skills. A qualified mechanic is always recommended.

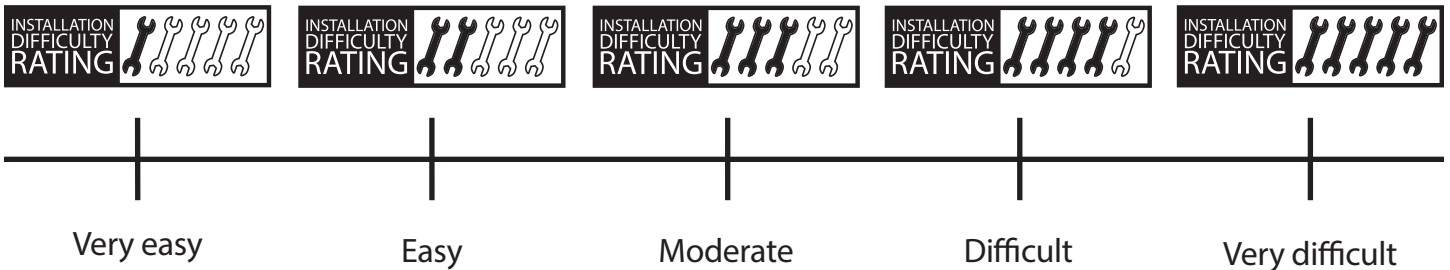
This product includes a Limited Lifetime Warranty to the original purchaser against defects in material and workmanship on all Injen exhaust systems. Any and all warranty coverage is limited to the repair or replacement of the defective part only, at Injen Technology's discretion. The warranty does not cover incidental or consequential damages, nor does it cover the cost of installation or removal of the defective part or its replacement. Proof of purchase is required.

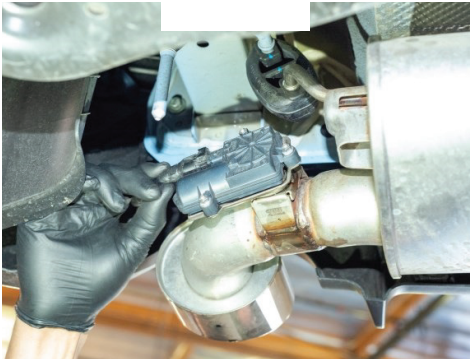
Do not attempt to install the exhaust system while the engine is hot. Severe burn could result from touching hot engine components.

WARNING: Failure to follow installation instructions and not using the provided hardware may damage the exhaust system, engine, or components of either.

Note: It is always recommended to disconnect your battery before disconnecting any sensors.

DIFFICULTY RATINGS

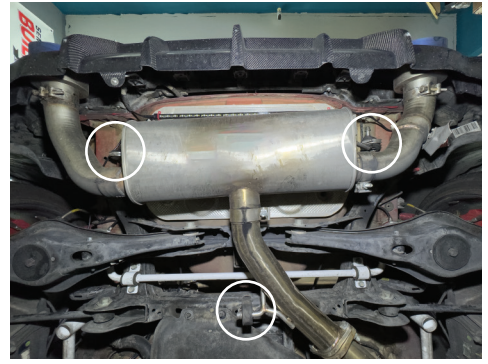




1. If equipped with exhaust valve, disconnect the exhaust valve harness. Secure the harness with the provided zip tie, it will no longer be used.



2. Remove the two nuts securing the mid pipe to the OEM muffler section.



3. Detach the three hangers from the rubber insulators, then carefully remove the exhaust.



4. Insert the injen front pipe hanger into the rubber insulator, then secure the front pipe to the oem exhaust with the provided hardware. *Ensure to use the provided exhasut gasket.*



5. Insert the muffler section hangers into the rubber insulators, then secure the muffler section to the front pipe with the provided clamp.



6. Adjust the exhaust tips to the desired location then secure the clamps.



7. Ensure all bolts, nuts, and clamps are properly secured.

CONGRATULATIONS! You have just completed the installation of this exhaust system. Periodically, check the alignment of the exhaust, normal wear and tear can cause nuts and bolts to come loose. Note: Check clearance and adjust if needed! Failure to check the alignment of the exhaust can cause damage that will void the warranty. Injen Technology is not responsible for any damages caused by/from improper installation.