



STAINLESS STEEL EXHAUST SYSTEM

installation instructions		Part Number: SES9300MD	
YEAR	MAKE	MODEL	ENGINE
2021-2024	FORD	BRONCO (2DR & 4DR)	L4-2.3L TURBO
2021-2024	FORD	BRONCO (2DR & 4DR)	V6-2.7L TWIN TURBO

PARTS INCLUDED



ITEM	QTY	PART NO.	DESCRIPTION
А	1	W-SES9300MD	Muffler delete pipe

RECOMMENDED TOOLS

Ratcheting Wrench 10mm socket 15 mm socket

BEFORE YOU BEGIN

Please check the list of parts included and report any defective or missing parts to the authorized Injen dealer you purchased this product from. Before installing any parts of this system, please read the instructions thoroughly. If you have any questions regarding installation, please contact your Injen Technology dealer. Installation DOES require some mechanical skills. A qualified mechanic is always recommended.

This product includes a Limited Lifetime Warranty to the original purchaser against defects in material and workmanship on all Injen exhaust systems. Any and all warranty coverage is limited to the repair or replacement of the defective part only, at Injen Technology's discretion. The warranty does not cover incidental or consequential damages, nor does it cover the cost of installation or removal of the defective part or its replacement. Proof of purchase is required.

Do not attempt to install the exhaust system while the engine is hot. Severe burn could result from touching hot engine components.

WARNING: Failure to follow installation instructions and not using the provided hardware may damage the exhaust system, engine, or components of either.

Note: It is always recommended to disconnect your battery before disconnecting any sensors.



1. Remove the stock muffler by loosening the mid pipe clamp and detaching the muffler from the rubber insulators.



2. Insert the hanger to the rubber insulator then connect the muffler delete pipe to the mid pipe.



3. Secure the muffler delete pipe using the OEM clamp.



completed the installation of this exhaust system. Periodically, check the alignment of the exhaust, normal wear and tear can cause nuts and bolts to come loose. Note: Check clearance and adjust if needed! Failure to check the alignment and adjust the exhaust can cause damage that will void the warranty. Injen Technology is not responsible for any damages caused by/from improper installation.