



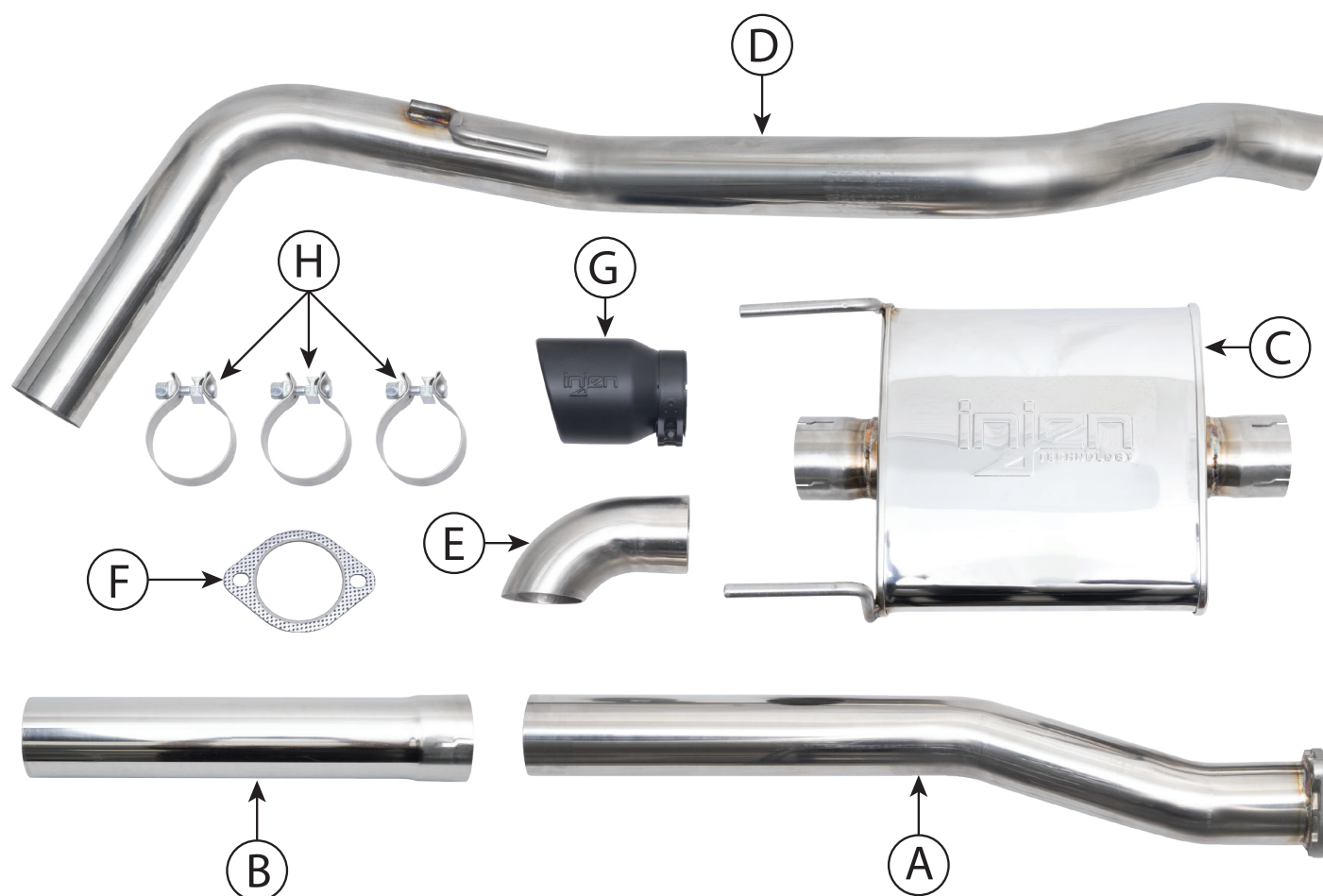
STAINLESS STEEL EXHAUST SYSTEM

Part Number: SES2200

Installation Instructions

YEAR	MAKE	MODEL	ENGINE
2016-2023	TOYOTA	TACOMA	L4-2.7L
2016-2023	TOYOTA	TACOMA	V6-3.5L

PARTS INCLUDED



ITEM	QTY	PART NO.	DESCRIPTION
A	1	W-SES2200-1	FRONT PIPE
B	1	W-SES2200-2	FRONT EXTENSION PIPE
C	1	W-SES2200-3	MID PIPE - MUFFLER
D	1	W-SES2200-4	REAR PIPE
E	1	W-SES2200HT-4	HIGH TUCK REAR PIPE
F	1	X-17060	76MM OVAL METAL GASKET
G	1	X-17176C	76MM BLACK BOLT ON EXHAUST TIP
H	3	X-4015	76MM SS SLIP FIT TORSION CLAMP

TOOLS REQUIRED

Ratcheting Wrench

15mm socket

Prying tool

BEFORE YOU BEGIN

Please check the list of parts included and report any defective or missing parts to the authorized Injen dealer you purchased this product from. Before installing any parts of this system, please read the instructions thoroughly. If you have any questions regarding installation, please contact your Injen Technology dealer. Installation DOES require some mechanical skills. A qualified mechanic is always recommended.

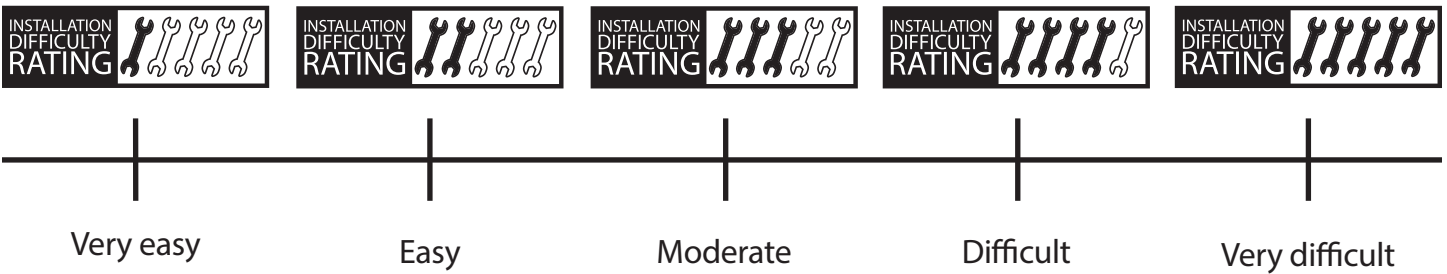
This product includes a Limited Lifetime Warranty to the original purchaser against defects in material and workmanship on all Injen exhaust systems. Any and all warranty coverage is limited to the repair or replacement of the defective part only, at Injen Technology's discretion. The warranty does not cover incidental or consequential damages, nor does it cover the cost of installation or removal of the defective part or its replacement. Proof of purchase is required.

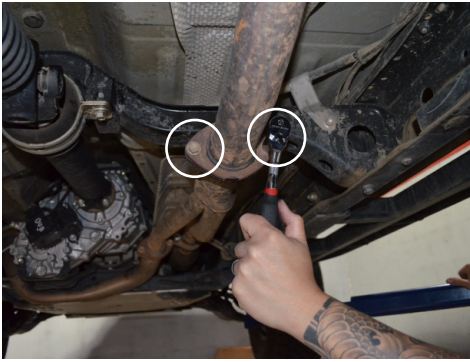
Do not attempt to install the exhaust system while the engine is hot. Severe burn could result from touching hot engine components.

WARNING: Failure to follow installation instructions and not using the provided hardware may damage the exhaust system, engine, or components of either.

Note: It is always recommended to disconnect your battery before disconnecting any sensors.

DIFFICULTY RATINGS

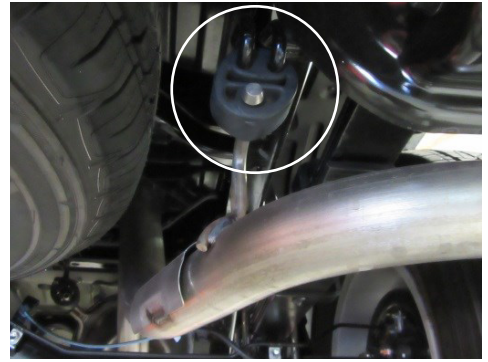




1. Remove the two OEM bolts securing the OEM exhaust.



2. Detach the three muffer hangers from the rubber insulators.



3. Detach the final hanger from the rubber insulator, then remove the OEM exhaust.



4. Remove the OEM donut gasket.



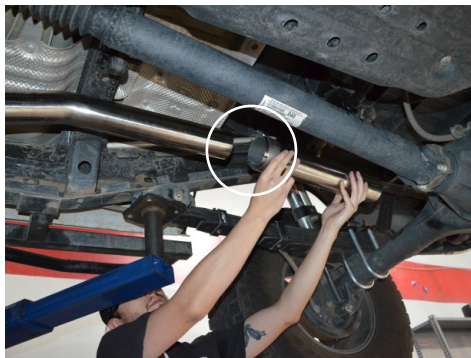
5. Install the provided exhaust gasket.



6. Attach the Injen front pipe to the OEM exhaust pipe.



7. Secure the front pipe with the OEM bolts.



8. **DOUBLE CAB LONG BEDS ONLY:** Attach the front extension pipe to the front pipe. Secure using the provided 76mm clamps



9. Insert the muffer hangers into the rubber insulators.



10. Secure the muffer section to the front pipe with the provided 76mm clamps.



11. **ALTERNATIVE HIGH TUCK OPTION :** Secure the HT-Rear pipe to the muffer section using the 76mm clamps.



12. Insert the rear pipe hanger into the rubber insulator, then secure the pipe to the muffer section.



13. Attach the exhaust tip to the rear pipe. Adjust the exhaust tip for best fitment.



14. Ensure all bolts and clamps are properly secured.

CONGRATULATIONS! You have just completed the installation of this exhaust system. Periodically, check the alignment of the exhaust, normal wear and tear can cause nuts and bolts to come loose. Note: Check clearance and adjust if needed! Failure to check the alignment and adjust the exhaust can cause damage that will void the warranty. Injen Technology is not responsible for any damages caused by/from improper installation.