



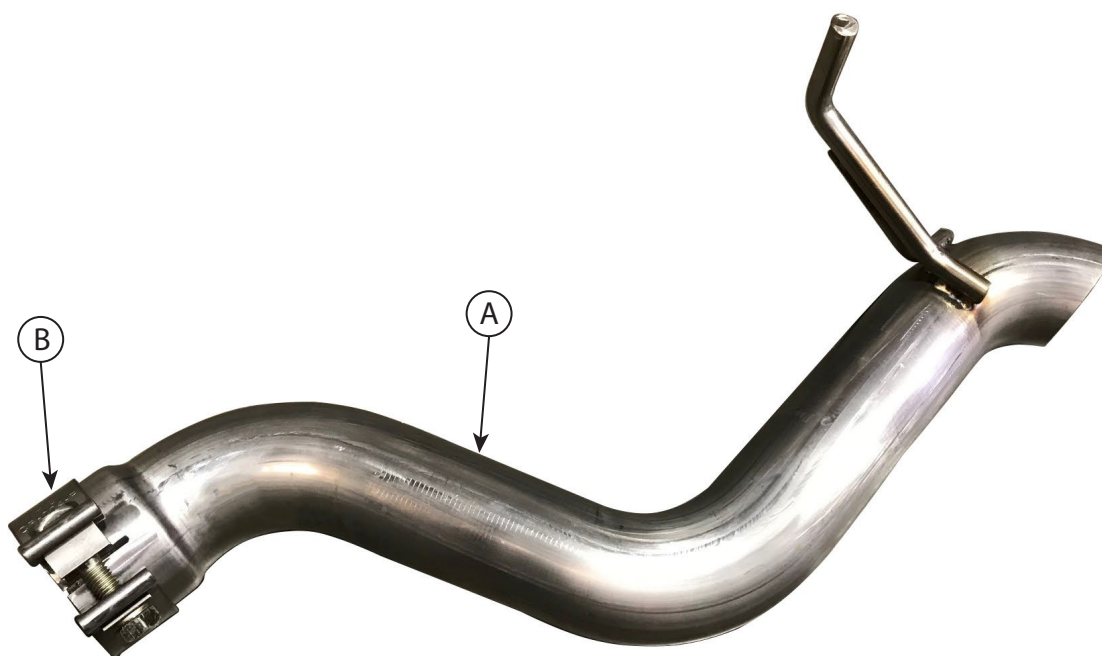
**STAINLESS STEEL EXHAUST SYSTEM**

Part Number: SES5005MD

**Installation Instructions**

YEAR	MAKE	MODEL	ENGINE
2018-2023	JEEP	WRANGLER (JL)	V6-3.6L
2019-2023	JEEP	WRANGLER (JL)	V6-3.6L HYBRID
2018-2023	JEEP	WRANGLER (JL)	L4-2.0L TURBO

## PARTS INCLUDED



ITEM	QTY	PART NO.	DESCRIPTION
A	1	W-SES5005MD	MUFFLER DELETE
B	1	X-17202	66MM AS BAND CLAMP SUS304

## RECOMMENDED TOOLS

Ratcheting Wrench

17mm socket

Pliers

## BEFORE YOU BEGIN

Please check the list of parts included and report any defective or missing parts to the authorized Injen dealer you purchased this product from. Before installing any parts of this system, please read the instructions thoroughly. If you have any questions regarding installation, please contact your Injen Technology dealer. Installation DOES require some mechanical skills. A qualified mechanic is always recommended.

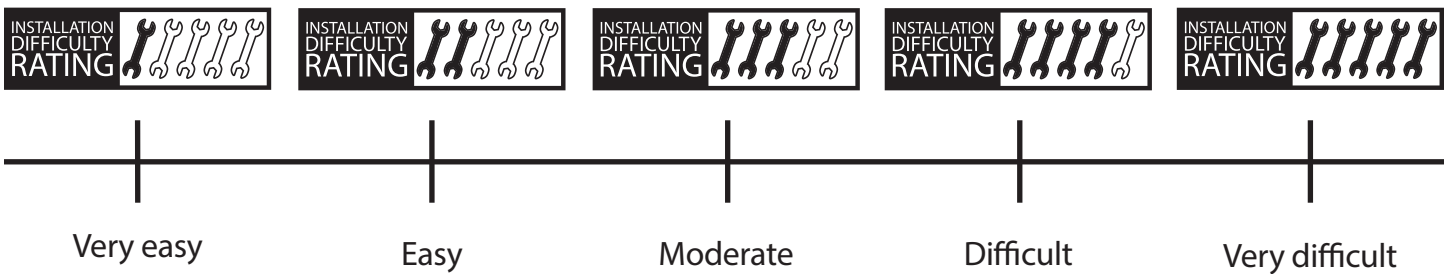
This product includes a Limited Lifetime Warranty to the original purchaser against defects in material and workmanship on all Injen exhaust systems. Any and all warranty coverage is limited to the repair or replacement of the defective part only, at Injen Technology's discretion. The warranty does not cover incidental or consequential damages, nor does it cover the cost of installation or removal of the defective part or its replacement. Proof of purchase is required.

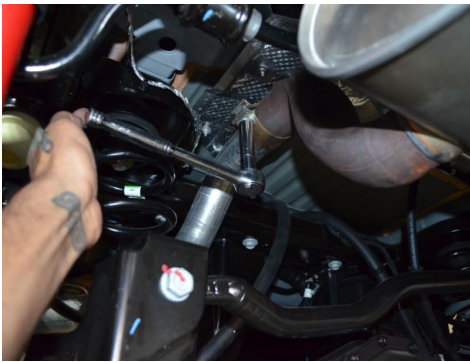
Do not attempt to install the exhaust system while the engine is hot. Severe burn could result from touching hot engine components.

**WARNING:** Failure to follow installation instructions and not using the provided hardware may damage the exhaust system, engine, or components of either.

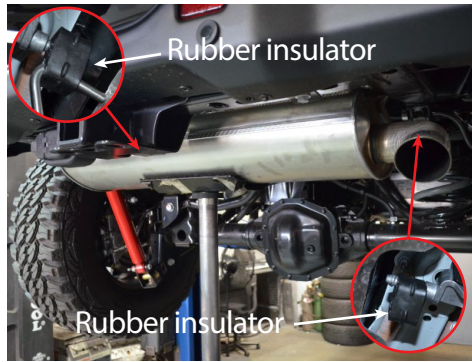
Note: It is always recommended to disconnect your battery before disconnecting any sensors.

## DIFFICULTY RATINGS





1. Loosen the clamp securing the OEM muffler section.



2. Apply lubricant to the rubber insulators, then remove the stock muffler by detaching the hangers from the insulators.



3. Attach the muffler delete pipe to the OEM midpipe. Insert the hanger into the rubber insulator.



4. Secure the muffler delete pipe using the provided clamp.

**CONGRATULATIONS!** You have just completed the installation of this exhaust system. Periodically, check the alignment of the exhaust, normal wear and tear can cause nuts and bolts to come loose. **Note: Check clearance and adjust if needed! Failure to check the alignment and adjust the exhaust can cause damage that will void the warranty. Injen Technology is not responsible for any damages caused by/from improper installation.**