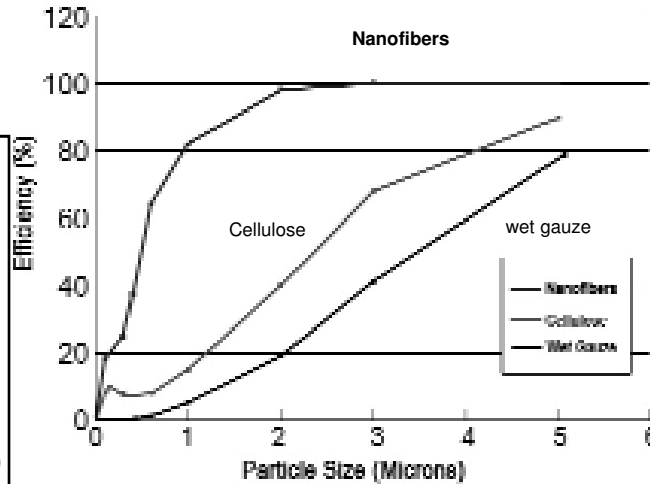




## Media Efficiency Comparison



**Nanofiber technology:** Is an oil free filtration media that has been used exclusively in heavy duty applications, including the US Army's Abrams M1 tanks.

Injen/AMSOIL is now making it available to diesel applications and very soon will be available for the gas auto/light truck market

**Part number PF9014**  
**2009-2010 Ford F-150**  
**2007-2014 Ford Expedition**  
**2007-2014 Lincoln Navigator**  
**5.4L V8**

- 1- Show quality intake tube (#11072)
- 1- Heat shield (#1051)
- 1- Super Flow Nano-Fiber filter (#6045)
- 1- 4" filter velocity stack adaptor (#3250)
- 1- 4" hump hose (#4006)
- 2- Clamps .064 (#4005)
- 2- Clamps .056 (#3144)
- 1- 3-1/2" elbow hose (#6047)
- 2- M4 button head screws (#6083)
- 4- M6 stainless button head screws (#6023)
- 1- Vinyl trim @ 9.5" Length (#6023)
- 1- Vinyl trim @ 10" Length (#6023)
- 1- 5 page instruction

**Note:**  
 The C.A.R.B Exempt sticker must be attached under the hood in a place where it is easily visible to an emissions inspector.



**This application only applies to ford Power-Stroke with mass air flow sensors**

**Congratulations! You have just purchased the best engineered and most advanced air intake system, equipped with Ea nanofiber air filter.**

**Please check the contents of this box immediately.**

Report any defective or missing parts to the authorized Injen or AMSOIL dealer you purchased this product from.

Before installing any parts of this system, please read the instructions thoroughly. If you have any questions regarding installation, please contact your dealer, Injen Technology or AMSOIL.

Installation DOES require some mechanical skills. A qualified mechanic is always recommended.

\*Do not attempt to install the intake system while the engine is hot. The installation may require removal of radiator fluid line that may be hot.

Injen Technology offers a limited lifetime warranty to the original purchaser against defects in materials and workmanship. Warranty claims must be handled through the dealer from which the item was purchased.

Injen Technology 244 Pioneer Place Pomona, CA 91768 USA

**Note: This intake system was tested with an Injen/AMSOIL air filter made from synthetic Nanofiber media which has a 100,000 mile service life or four year warranty, whichever comes first.**

**Note: Disconnect the negative battery terminal before beginning the installation process.**

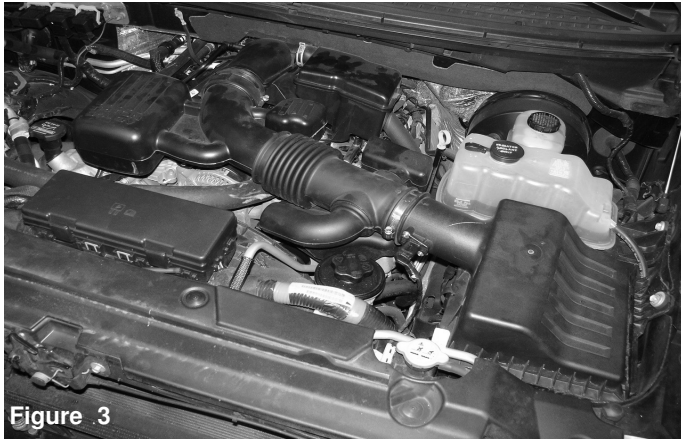


Figure 1

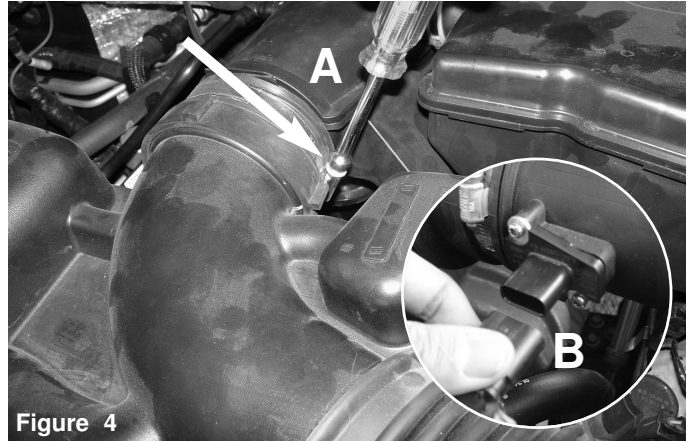
**Power-Flow contents:**



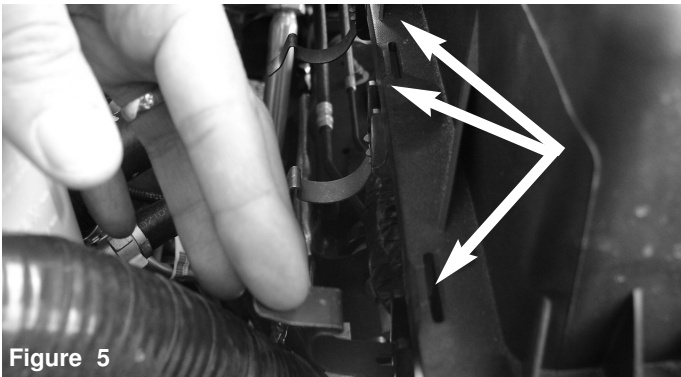
Figure 2



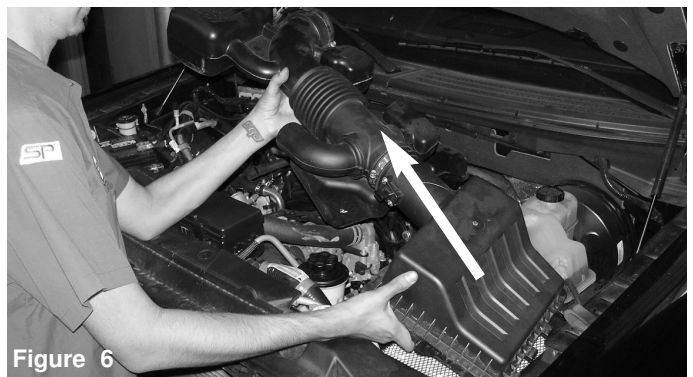
**Figure 3**  
Complete stock intake shown. Disconnect battery before install.



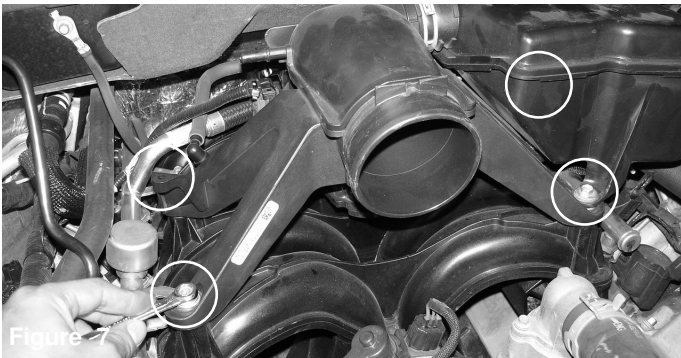
**Figure 4**  
A) Loosen clamp on throttle body using 8mm nut driver. B) Disconnect the MAF sensor harness.



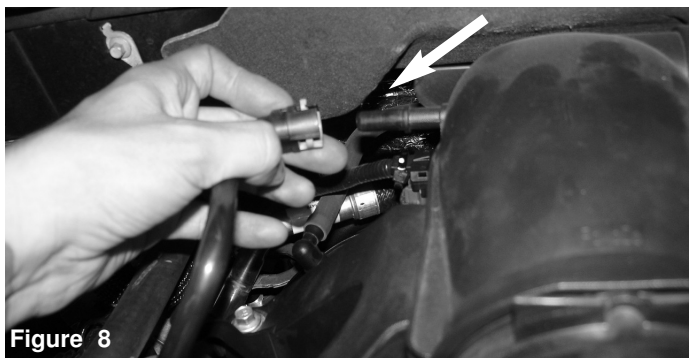
**Figure 5**  
Un-clip the 3 clips holding in upper half of air box and slide back.



**Figure 6**  
Now, lift and remove the whole intake assembly out of vehicle.



**Figure 7**  
Loosen the four bolts holding in the resonator tube. *Note: 1 bolt located under the resonator.*



**Figure 8**  
Disconnect the crank case line from stock fitting on intake resonator tube.



**Figure 9**  
Now, lift and remove the resonator tube out of vehicle.



**Figure 10**  
Once removed, disconnect the crank case line, re-position for the line to sit on the other side of A/C line. *Note: You will re-use this line and it will connect to the new injen intake system.*

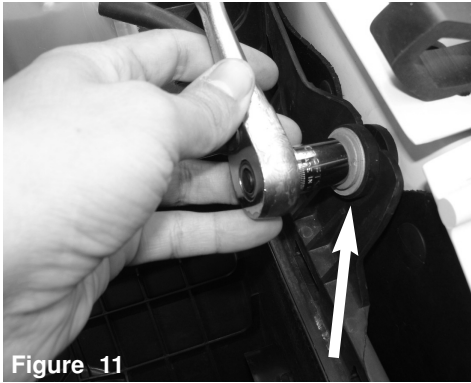


Figure 11

With 13mm socket and extension, loosen the bolt on side of air box housing.

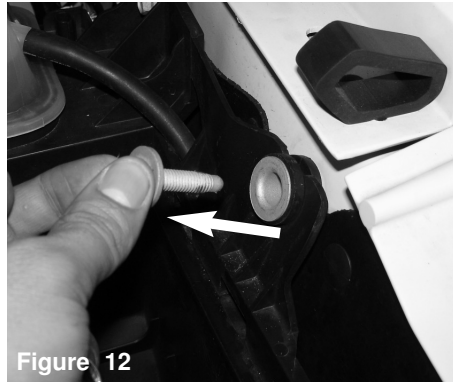


Figure 12

Remove bolt and save for later install.

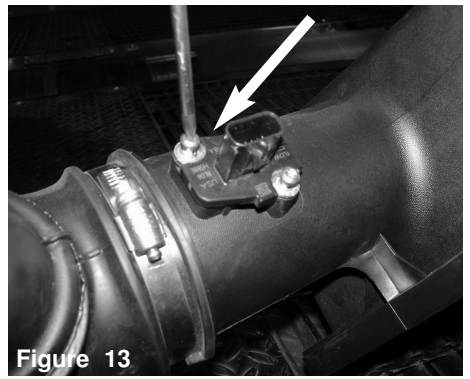


Figure 13

With T20 Torx bit, loosen and remove the 2 screws holding in the MAF sensor.



Figure 14

Carefully pull the MAF sensor out and set aside.

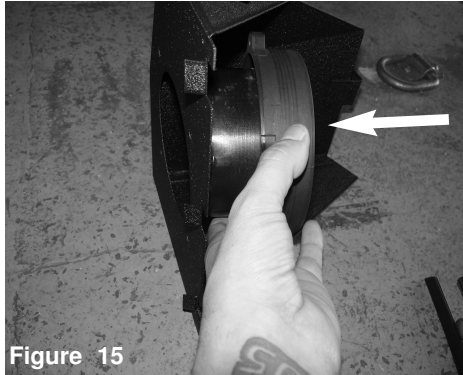


Figure 15

Install the 4" velocity adaptor into the inside of the heat shield.

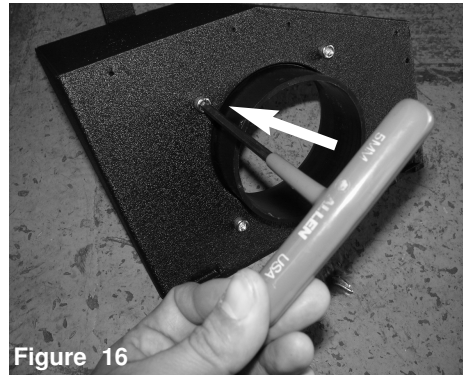


Figure 16

Secure the adaptor using the provided M6 button head screws and tighten using Allen key.

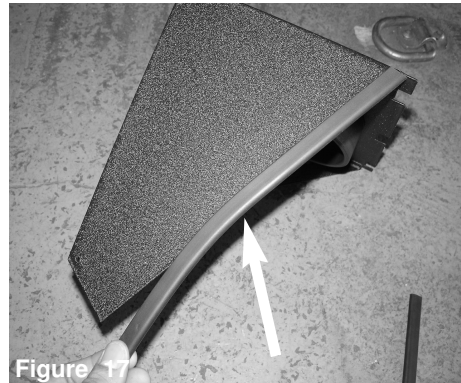


Figure 17

Attach the vinyl trim to the side of the heat shield.

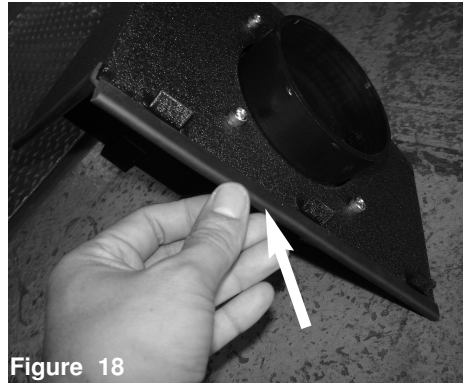


Figure 18

Attach the other vinyl trim to the side with tabs. **Note: make sure you attach the trim to heat shield to prevent rubbing and vibration.**

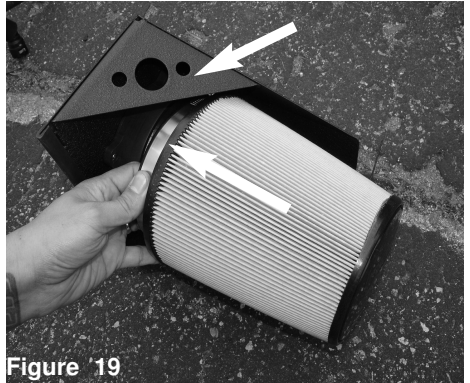


Figure 19

Install the filter to the adaptor and tighten using 8mm nut driver.



Figure 20

Install the heat shield assembly into the vehicle and position tab side first.

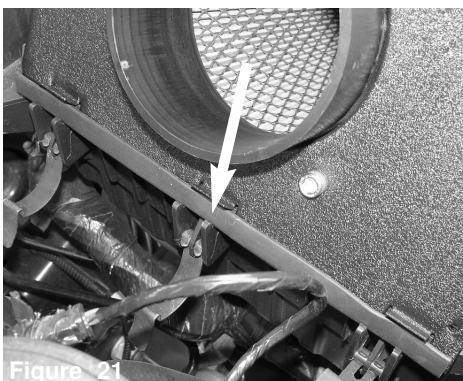


Figure 21

Make sure the heat shield assembly with trim seats in the groove. Position heat shield forward for the tab to align with hole from step 11. Align the tabs to clips.

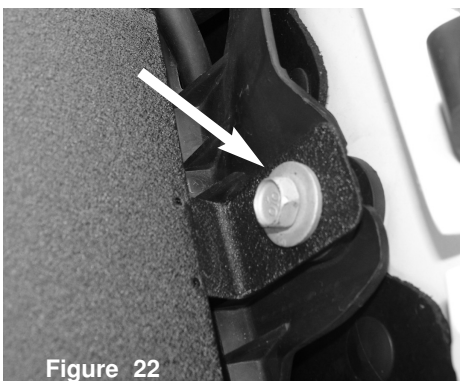
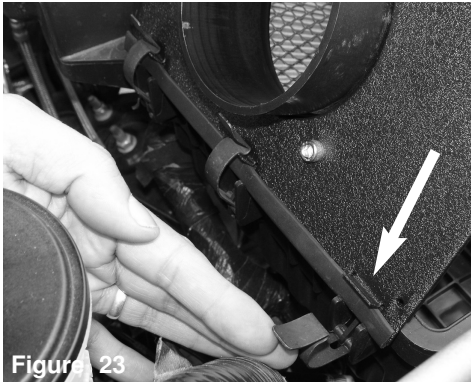
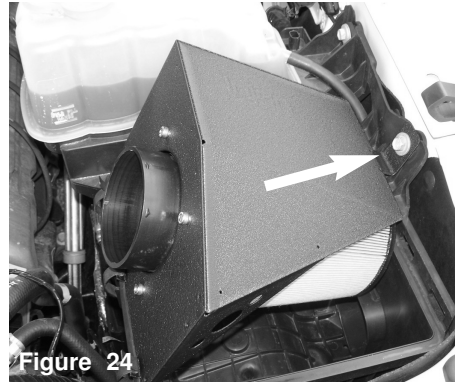


Figure 22

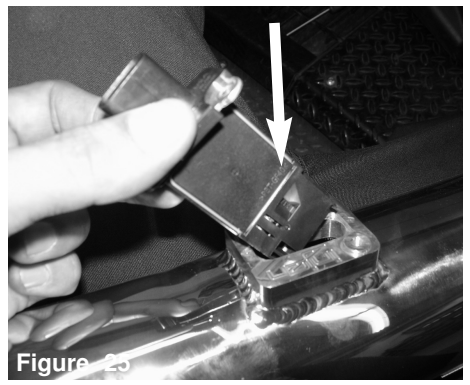
Secure the tab using the bolt from step 12.



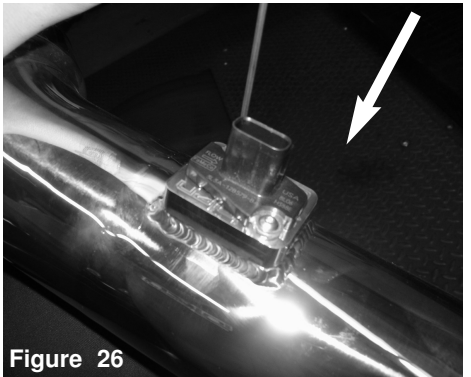
**Figure 23**  
Secure the heat shield and clip to tabs.



**Figure 24**  
Tighten the bolt using 13mm socket and ratchet.  
***Make sure the heat shield assembly is tight and secure.***



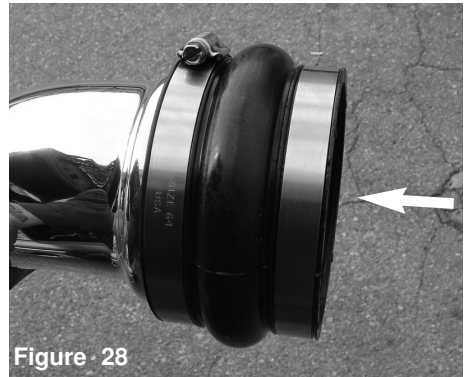
**Figure 25**  
Install the MAF sensor into the new injen intake tube.



**Figure 26**  
Secure the MAF sensor using provided M4 button head screws and tighten using 2.5mm allen key.



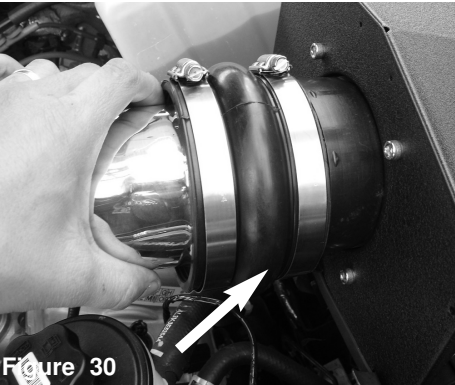
**Figure 27**  
With clamps provided, attach to the straight hose and install to the throttle body.



**Figure 28**  
Install the hump hose with clamps to the tube, Do not tighten.



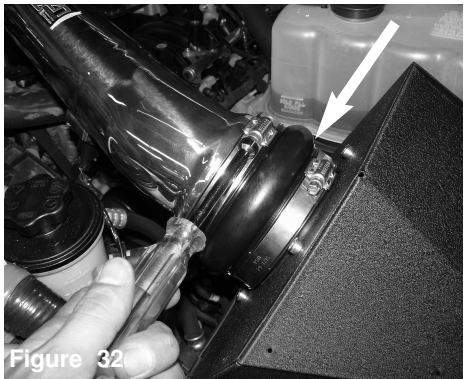
**Figure 29**  
Install the intake tube into the vehicle and position to the throttle body and adaptor.



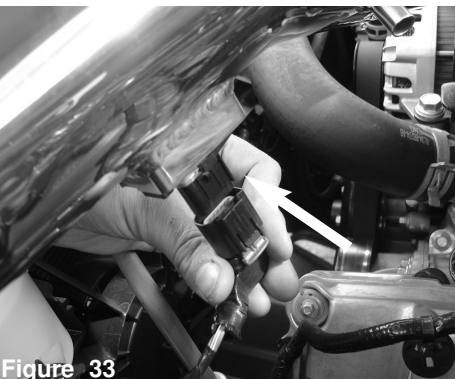
**Figure 30**  
Slide the hump hose on to the adaptor and position.



**Figure 31**  
Now tighten the clamps on throttle body using 8mm nut driver.



**Figure 32**  
Tighten the clamps on the hump hose using 8mm nut driver.



**Figure 33**  
Re-connect the MAF sensor harness.



**Figure 34**  
Re-connect the crank case line to the fitting on the new injen intake tube.



**Figure 35**

Check the entire system for the best possible fit. Once you have checked the entire system for leaks, rubbing or rattling, continue to tighten all nuts, bolts and clamps. Reconnect the negative battery terminal prior to starting the engine.



**Figure 36**

Congratulations! You have just completed the installation of the best engineered intake system, featuring Web Nano-fiber dry filter. Periodically, check the system for fitment, this will enhance the life of your Power-Flow system.

1. Upon completion of the installation, reconnect the negative battery terminal before you start the engine.
2. Align the entire intake system for the best possible fit. Once the intake has been properly fitted continue to tighten all nuts, bolts and clamps.
3. Periodically, recheck the alignment of the intake system and make sure there is proper clearance around and along the length of the intake. Failure to follow proper maintenance procedures may cause damage to the intake and will void the warranty.
4. Start the engine and listen carefully for any odd noises, rattles and/or air leaks prior to taking it for a test drive. If any problems arise go back and check the vacuum lines, hoses and clamps that maybe causing leaks or rattles and correct the problem.
5. Check the filter for excessive dirt build up. Clean or replace the filter with an original Injen/AMSOIL filter now sold on-line at "[injenonline.com](http://injenonline.com)"). Congratulations! You have just completed the installation of the best intake system sold on the market. Enjoy the added power and performance of your new intake system.