

Buy products from authorized and licensed manufacturers using any of our patented processes, beware of cheap knock-offs, look for our licensing logo.

MR Technology Step down process:

- 1- Calibration Method for Air Intake Tracts for Internal Combustion Engines.

 Covered under Patent# 7,359,795
- 2- Calibration Device for Air Intake Tracts for Internal Combustion Engines.

 Patented
- 3- Calibration Method and Device for Air Intake Tracts having Air Fusion Insert Patented

Injen is the first and only intake manufacturer that tunes and controls air/fuel ratios, short/long term fuel trim levels using the MR step down process, Air Fusion and built-in air intake horns.

Congratulations! You have just purchased the best engineered, dyno-proven cold air intake system available.

Please check the contents of this box immediately.

Report any defective or missing parts to the Authorized Injen Technology dealer you purchased this product from.

Before installing any parts of this system, please read the instructions thoroughly. If you have any questions regarding installation please contact the dealer you purchased this product from.

Installation DOES require some mechanical skills. A qualified mechanic is always recommended.

*Do not attempt to install the intake system while the engine is hot. The installation may require removal of radiator fluid line that may be hot.

Injen Technology offers a limited lifetime warranty to the original purchaser against defects in materials and workmanship. Warranty claims must be handled through the dealer from which the item was purchased.

Injen Technology 244 Pioneer Place Pomona, CA 91768 USA

Please check the contents of this box immediately.

Part number \$P2096 2008-2012 Lexus IS-F 5.0L V8

1- Air intake system equipped with **MR Tech and Air Fusion**

1 - 5" Injen/AMSOIL (#1046) dry filter w/F1 styleinverted top

1- 4" straight hose (#3129) 1- 3 1/4" x 3 1/2" step hose (#3124) 2- #64 Clamps (#4006) 2- #56 Clamps (#4005) 1- m6 vibra-mount (#6020)

1- m6 female/male vibra-mount(#6028) 2- m6 flange nut (#6002) 2- m4 x 10mm hex bolt (#6047)

1- Functional heat shield (#11054) 1- 4" composite velocity stack (#6045) 4- m6 x 10mm socket cap (#6083)

2- fender washer (#6010) 1- 3mm vacuum cap (#8003 1- Zip tie (#8014)

1-8 page instruction

This intake system is to be used for off-road use only, not for use on California highways.

Injen strongly recommends that this system be installed by a professional mechanic.

MR Technology, "The World's First Tuned air Intake System!" Factory safe air/fuel ratio's for Optimum performance

Now equipped with "Air Fusion" Covered under three U.S. Patents







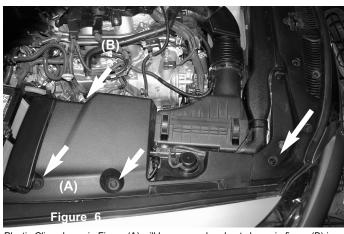
Stock air intake cleaner and air ducts shown in this picture. Before getting started with the installation, disconnect the negative battery terminal.



Pull the engine cover out from the stand-offs and remove the engine cover from the engine compartment.



Remove the plastic clip on the passenger side of the front shroud (A) Pop center pin, lift (B)and remove clip as shown above.



Plastic Clips shown in Figure (A) will be removed and nut shown in figure (B) is also removed.



Two plastic clips (A) and nut (B) are removed in order to pull the side cover off.



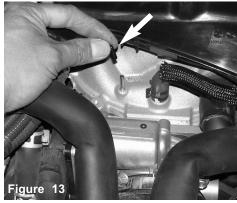
Remove side plastic engine cover panel.



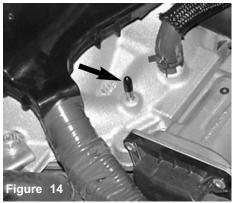
The vacuum line with the one-way check valve is pulled from the vacuum port.



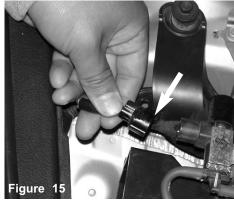
The reinforced vacuum hose is detached from the metal clip as shown above.



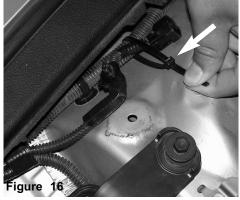
The 3mm vacuum cap is pressed over the vacuum port.



The 3mm vacuum port is now installed.



The harness clip is also removed from the vacuum switching valve.



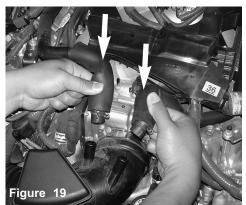
with zip tie, secure the harness to the side out of the



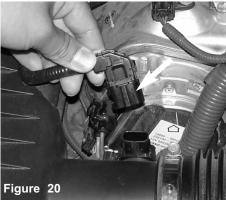
Secure and tighten, tighten the zip tie and cut off extra



De-press the metal clamps on crank case lines



Pull back the crank case lines away from intake tube.



Depress the tab and pull the electrical harness connector from the mass air flow sensor.



Loosen the bolt on the air box using 10 mm socket or wrench.



Loosen the bottom bolt on the air box.



Loosen the throttle body clamp over the air intake duct.



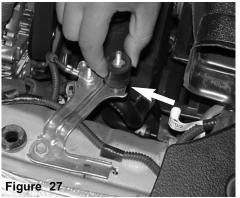
Once you have loosened the clamp, continue to pull the air intake duct from the throttle body.



The air box cleaner is now ready to be moved from the engine compartment.



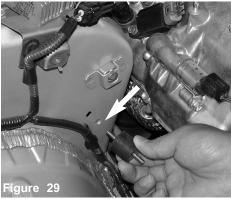
Complete OEM air box cleaner removed from the vehicle.



Install the M6 male/female vibramount to the threadded stud on bracket on vehicle frame.



Secure and tighten.



On the strut tower, locate the thredded insert and install the vibramount .

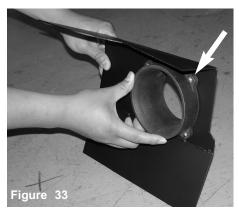


Secure and tightnen vibramount.

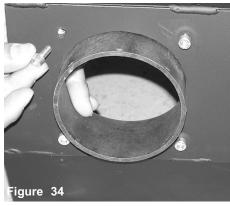




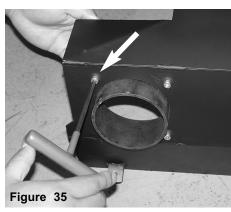
Secure and tighten clamp on throttle body only.



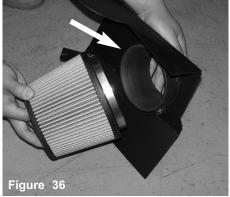
Install the adaptor to the inside of the heatshield.



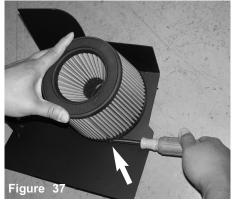
Secure the adaptor using M6 socket cap screws.



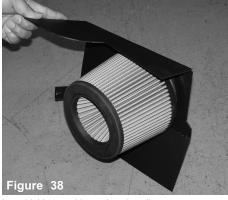
Secure and tighten using allen key.



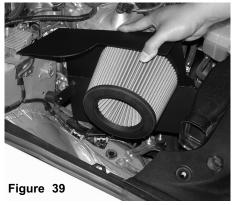
Install the air filter to the adaptor.



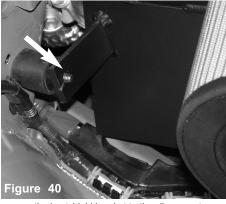
Tighten clamp using 8mm nut driver.



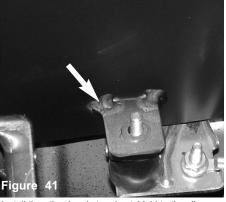
heatshield assembly ready to install.



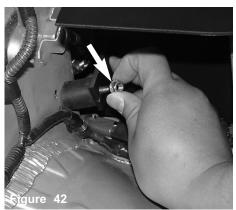
install the heatshield assembly into the vehicle.



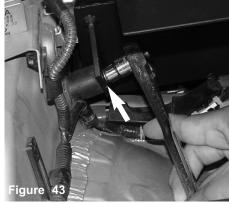
secure the heatshield bracket to the vibramount on strut tower.



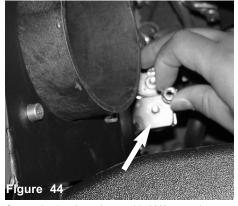
Install the other bracket on heatshield to the vibramount on the vehicle frame.



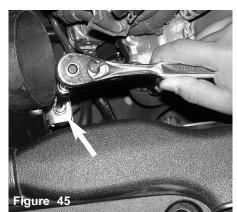
Secure the bracket using provided M6 nut and fender washer.



tighten using 10mm socket or wrench.



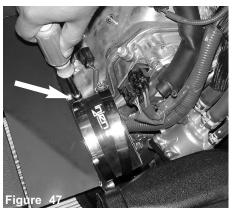
Secure the bracket using provided M6 nut and fender washer.



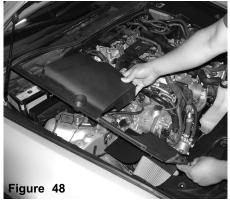
tighten using 10mm socket or wrench.



Install the 4" straight hose with clamps provided to the adaptor.



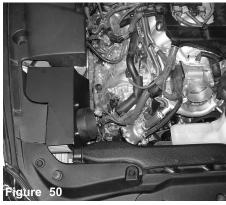
Secure and tighten clamp using 8mm nut driver.



Re-install the side plastic engine cover panel.



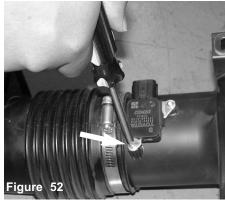
Install the front shroud and secure.



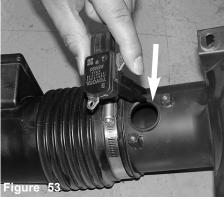
MAke sure all plastic covers are installed.



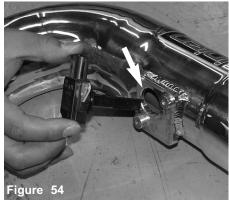
Heat shield assembly completely installed.



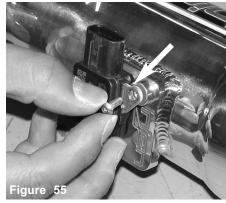
Loosen and remove the two screws holding the MAF sensor in the sensor housing.



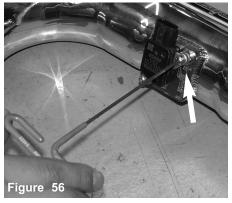
Carefully remove the MAF sensor



Now install the MAF sensor into the new injen intake tube.



Secure the MAF sensor using provided M4 button head screws.



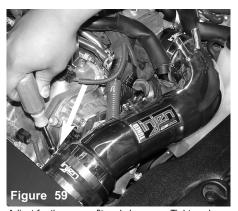
Secure and tighten using 2.5mm allen key.



Install the intake tube and position to the adaptor



Position the intake tube to the throttle body.



Adjust for the proper fit and clearance. Tighten clamp using 8mm nut driver.



Tightnen the clamp on the throttle body using 8mm



Secure and re-connect the MAF sensor harness.



Reconnect both the crank case lines to the fittings on the intake tube and secure.



re-install the engine cover. Congratulations! You have just completed the installation of one of the best air intake systems made.



Periodically, check the fitment of both intake systems. Normal driving conditions may loosen nuts, bolts and clamps causing intakes to shift resulting in damage to other automotive parts.



- 1. Upon completion of the installation, reconnect the negative battery terminal before you start the engine.
- 2. Align the entire intake system for the best possible fit. Once the intake has been properly fitted continue to tighten all nuts, bolts and clamps.
- **3.** Periodically, recheck the alignment of the intake system and make sure there is proper clearance around and along the length of the intake. Failure to follow proper maintenance procedures may cause damage to the intake and will void the warranty.
- **4.** Start the engine and listen carefully for any odd noises, rattles and/or air leaks prior to taking it for a test drive. If any problems arise go back and check the vacuum lines, hoses and clamps that maybe causing leaks or rattles and correct the problem.
- **5.** Check the filter for excessive dirt build up. Clean or replace the filter with an original Injen filter (can be bought on-line at "injenonline.com"). Congratulations! You have just completed the installation of the best intake system sold on the market. Enjoy the added power and performance of your new intake system.