



Part number SP2034
2007-2011 Toyota Camry
2.4L 4cyl.
Not CARB approved

- 1- 1 pc. cold air intake equipped with **MR Tech and Air Fusion**
- 1- 3" Injen filter (#1014)
- 1- 2.5"x 3" step hose (#3110)
- 1- Power Bands #048 (#4004)
- 1- Power Bands #040 (#4003)
- 1- M5 hex screw (#6036)
- 2- M4 button head screw (#6047)
- 1- M6 vibra-mount (#6020)
- 1- M6 flange nuts (#6002)
- 1- M6 washers (#6010)
- 1- 4 page instruction

Note: All parts and accessories now sold on-line at :
"injenonline.com"



Figure 1

PRODUCT DISCLAIMER AND LIABILITY WAIVER:

THIS PRODUCT IS DESIGNED FOR OFF-ROAD or COMPETITION USE ONLY.

Due to the removal of the factory air box assembly, which contains a Non-removable Hydro-Carbon Element. Any aftermarket intake system that removes the factory air box assembly are to be used for off-road use only. Please keep all OEM intake system components for future use.

Warning: Manufactures attempting to duplicate Injen's patented process will now face legal action.

MR Technology Step down process:

- 1- **Calibration Method for Air Intake Tracts for Internal Combustion Engines. Covered under Patent# 7,359,795**
- 2- **Calibration Device for Air Intake Tracts for Internal Combustion Engines. Published and patent pending**
- 3- **Calibration Method and Device for Air Intake Tracts having Air Fusion Inserts Published and patent pending**

Congratulations! You have just purchased the best engineered, dyno-proven cold air intake system available.

Please check the contents of this box immediately.

Report any defective or missing parts to the Authorized Injen Technology dealer you purchased this product from. Before installing any parts of this system, please read the instructions thoroughly. If you have any questions regarding installation please contact the dealer you purchased this product from. Installation DOES require some mechanical skills. A qualified mechanic is always recommended.

*Do not attempt to install the intake system while the engine is hot. The installation may require removal of radiator fluid line that may be hot.

Injen Technology offers a limited lifetime warranty to the original purchaser against defects in materials and workmanship. Warranty claims must be handled through the dealer from which the item was purchased.

Injen Technology 244 Pioneer Place Pomona, CA 91768 USA

Please check the contents of this box immediately.

Note: This intake system was Dyno-tested with an Injen filter and Injen parts. The use of any other filter or part will void the warranty and CARB exemption number.

Parts and accessories are available on line at "Injenonline.com"

Note: Injen strongly recommends that this system be installed by a professional mechanic.

MR Technology

"The World's First Tuned air Intake System!"

Factory safe air/fuel ratio's for Optimum performance Patent# 7,359,795

Now equipped with "Air Fusion" Patent pending "At Injen Technology, we didn't copy the step down process, we invented it!"

Figure 2



Figure 3
Stock box shown in this picture

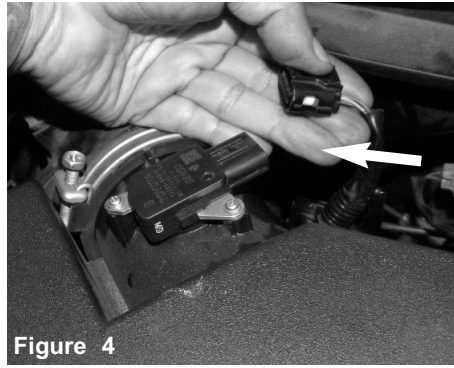


Figure 4
Disconnect the MAF sensor harness and pull line away from the air box..

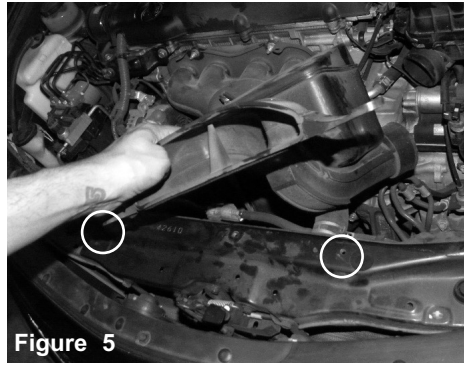


Figure 5
Loosen the 2 screws holding in the scoop using 10mm socket or wrench. Remove the scoop from vehicle.

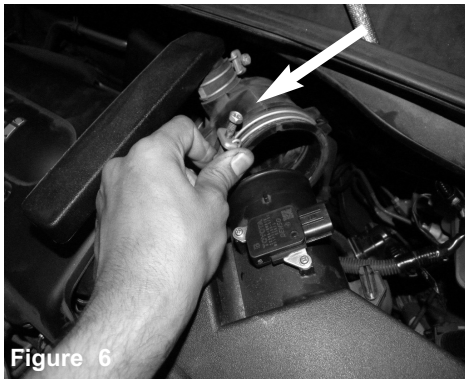


Figure 6
Loosen the clamp on the air box using 10mm socket or wrench. Pull back intake tube from the air box.

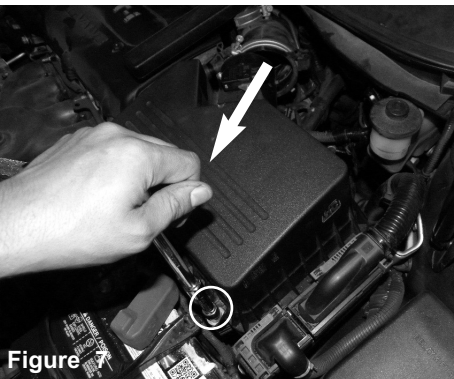


Figure 7
With 10mm socket or wrench, loosen the bolt holding in the upper part of the air box.



Figure 8
Remove upper half of air box. Remove air filter.

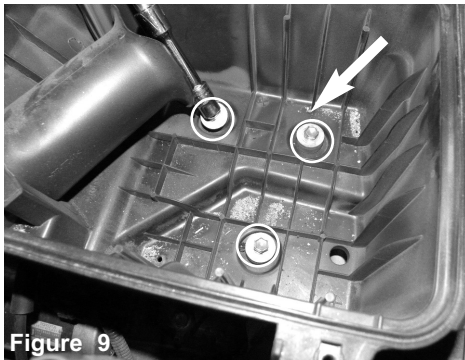


Figure 9
Loosen and remove the 3 bolts holding in the lower half of the air box using 10mm socket and extension.

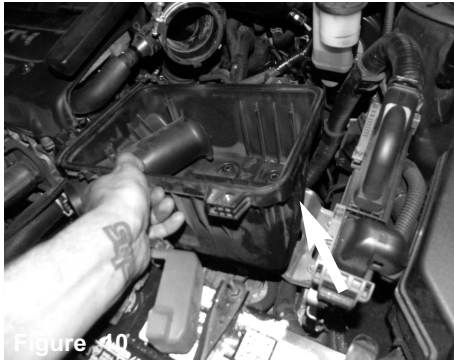


Figure 10
Lift up and remove lower part of air box.

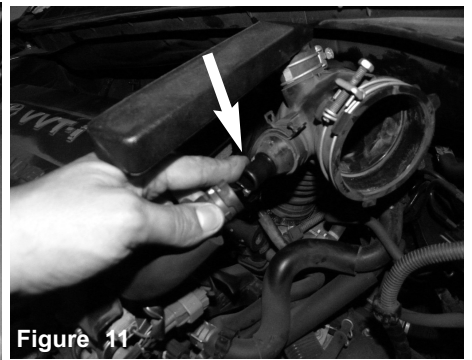


Figure 11
Disconnect crank case line from intake tube fitting.

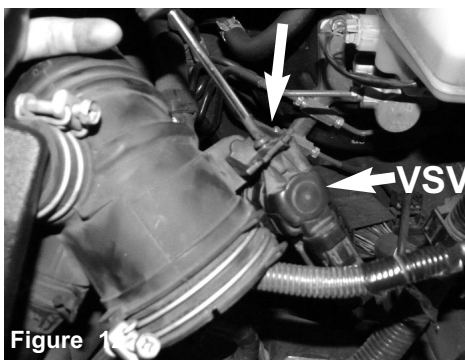


Figure 12
With Phillips screw driver, loosen the screw holding in the VSV valve to the bracket that is located on the intake tube.



Figure 13
Pull apart. With clamps, de-press the clamp on the throttle body.



Figure 14
Remove the stock intake tube.

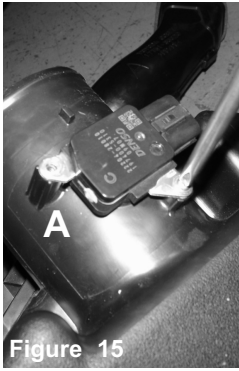


Figure 15

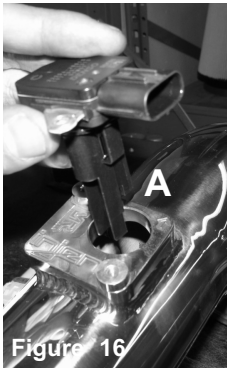
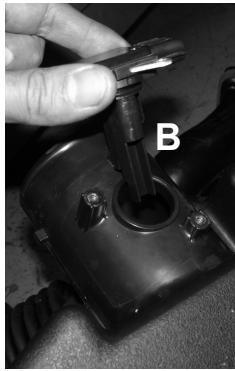


Figure 16

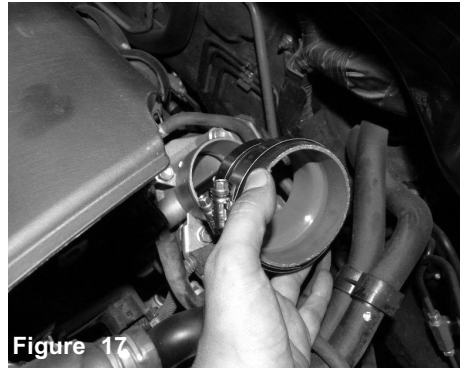
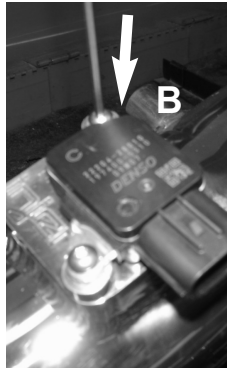


Figure 17

A) With phillips screw driver loosen the 2 screws holding in MAF sensor.
 B) Remove MAF sensor.

A) Install the MAF sensor into the new intake tube.
 B) Secure using the provided M4 button head screws and tighten using 2.5mm allen key.

Install the 2-1/2"x3" step hose to the throttle body with clamps provided, secure clamp on throttle body only



Figure 18

Install the vibra mount to the factory air box mounting location and secure.

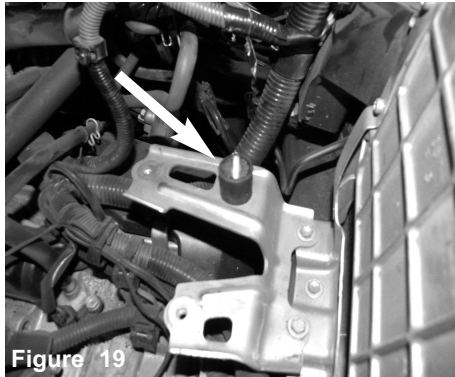


Figure 19

Secure the vibra mount.

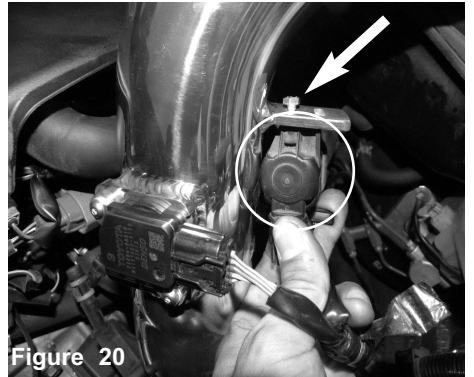


Figure 20

Place intake so you can attach VSV to the bracket on the intake tube. Secure using provided M5 screw. Re-connect the MAF sensor harness.



Figure 21

Tighten the screw using 8mm wrench.



Figure 22

Install the intake and position to the vibra mount and to the hose on throttle body.

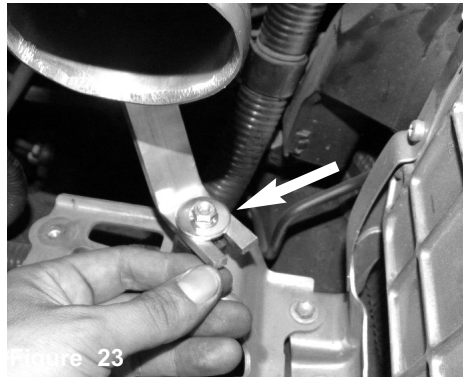


Figure 23

Secure and tighten using provided fender washer and M6 nut.



Figure 24

Re-connect the MAF sensor harness.

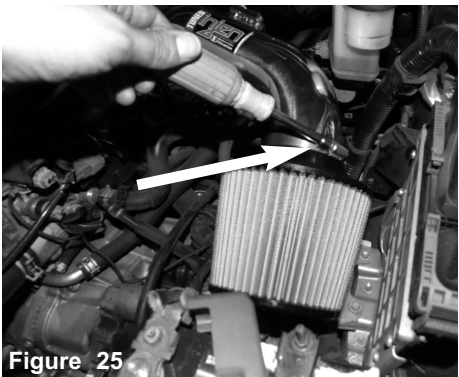


Figure 25

Install the air filter and attach to the intake tube and tighten using 8mm nut driver.

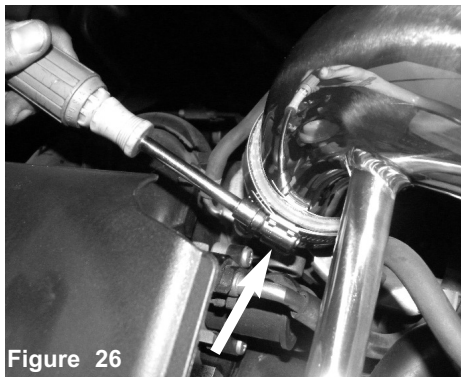


Figure 26

Tighten the clamp on the throttle body using 8mm nut driver.



Congratulations! You have just completed the installation of this intake system. Periodically, check the alignment of the intake, normal wear and tear can cause nuts and bolts to come loose. Failure to check the alignment and adjust the intake can cause damage that will void the warranty.

1. Upon completion of the installation, reconnect the negative battery terminal before you start the engine.
2. Align the entire intake system for the best possible fit. Once the intake has been properly fitted continue to tighten all nuts, bolts and clamps.
3. Periodically, recheck the alignment of the intake system and make sure there is proper clearance around and along the length of the intake. Failure to follow proper maintenance procedures may cause damage to the intake and will void the warranty.
4. Start the engine and listen carefully for any odd noises, rattles and/or air leaks prior to taking it for a test drive. If any problems arise go back and check the vacuum lines, hoses and clamps that maybe causing leaks or rattles and correct the problem.
5. Check the filter for excessive dirt build up. Clean or replace the filter with an original Injen filter (can be bought on-line at "injenonline.com"). Congratulations! You have just completed the installation of the best intake system sold on the market. Enjoy the added power and performance of your new intake system.