Part number SP1204
2008-13 Subaru Impreza WRX
2008-13 Subaru Impreza STI/SEDAN
2.5L 4 cyl. Turbo

1- One piece cold air intake
1- 2 3/4” Injen/AMSOIL
   Ea nano-fiber dry filter
(#1013-BB)
1- 2 3/4” straight hose
(#3043)
1- fender well heat shield
(#11044)
2- Power-bands .312 .040
(#4003)
1- 18” Foam rubber trim
(#6058)
1- m6 vibra-mount
(#6020)
2- m6 flange nut
(#6002)
1- m6 x 12mm hex head bolt
(#6056)
2- Fender washer
(#6010)
2- m4 x 10mm bolts
(#6047)
1- 6 page instruction

Note: all parts and accessories are now sold on-line at:
“injenonline.com”

Note: The C.A.R.B Exempt sticker must be attached under the hood in a manner such that it is easily viewed by an emissions inspector.

Congratulations! You have just purchased the best engineered, dyno-proven cold air intake system available.

Please check the contents of this box immediately.

Report any defective or missing parts to the Authorized Injen Technology dealer you purchased this product from.

Before installing any parts of this system, please read the instructions thoroughly. If you have any questions regarding installation please contact the dealer you purchased this product from.

Installation DOES require some mechanical skills. A qualified mechanic is always recommended.

*Do not attempt to install the intake system while the engine is hot. The installation may require removal of radiator fluid line that may be hot.

Injen Technology offers a limited lifetime warranty to the original purchaser against defects in materials and workmanship. Warranty claims must be handled through the dealer from which the item was purchased.

Injen Technology 244 Pioneer Place Pomona, CA 91768 USA

Please check the contents of this box immediately.

Note: This intake system was Dyno-tested with an Injen filter and Injen parts. The use of any other filter or part will void the warranty and CARB exemption number.

Attention: Important notice prior to installation:
On August 13th, 2008 Subaru of America announced Service Program Campaign WVE15. Owners with 2008 WRX STI vehicles affected by this campaign should contact an authorized Subaru dealership for service prior to installing any after market modifications. This service program is related to the Engine Control Module, so it is important to keep your vehicle’s engine speed below 6,700 RPM until the service has been completed.

Warning: Manufacturers attempting to duplicate Injen’s patented process will now face legal action.

MR Technology Step down process:
1- Calibration Method for Air Intake Tracts for Internal Combustion Engines. Covered under Patent# 7,359,795
2- Calibration Device for Air Intake Tracts for Internal Combustion Engines. Published and patent pending
3- Calibration Method and Device for Air Intake Tracts having Air Fusion Inserts Published and patent pending

Note: Injen strongly recommends that this system be installed by a professional mechanic.

Note: Testing on a dynamometer will take 7 to 8 pulls before seeing significant horsepower gains. If you are conducting dyno testing, you should know that the ECU will store fuel trim and timing calibration of the Injen intakes. Before testing alternative intakes, return car to stock base lines for accuracy.

Important: Do not disconnect any battery terminals while testing! For best results, Injen recommends testing be done on a one to one basis, stock vs. Injen Cold Air Intakes.

If you have modified your vehicle in anyway, you will not see significant horsepower gains on top of any modifications.
The first plastic screw flange is removed from the front air scoop.

Once both plastic screws have been removed, continue to pull the factory air scoop out of the engine compartment.

The second plastic screw flange is removed from the air scoop.

The electrical harness clip is disconnected from the mass air flow sensor.

The metal screws are removed from the mass air flow sensor as shown above.

Once you have removed both screws, continue to pull the mass air flow sensor from the sensor housing.

Loosen the clamp on the plastic air inlet tube.

Pull and lift the metal latches from the air box cleaner as shown above.

The metal latches attached to the upper air box cleaner is detached from the lower air box cleaner.

Figure 6  Figure 7  Figure 8

Loosen and remove the upper 10mm nut holding the lower air box cleaner to the stock vibra-mount.

Figure 9  Figure 10  Figure 11

Once you have removed the latches and loosened the clamp on the air inlet tube, continue to pull upper air box from the lower air box cleaner.

Figure 12  Figure 13  Figure 14

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Loosen and remove the second 10mm bolt located behind the air box cleaner.

Once you have removed the two 10mm bolts, continue to pull the lower air box cleaner out of the engine compartment.

The resonator box is part of the air box cleaner and will come out in one unit.

The air box cleaner and air intake duct is now pulled out of the engine compartment.

The stock vibra-mount is also removed from the bracket on the fender wall.

The 2 3/4" straight hose is pressed over the air inlet tube, two power bands are placed over the hose. The clamp over the air inlet tube is tightened.

Cut the 18" vinyl trim into two strips, one at 13" and the other to 5". Press the 13" strip along the lower edge of the heat shield as shown above.

Press the 5" strip along the panel with the shorter radius.

The vinyl trim is now installed.

The intake is aligned and inserted into heat shield opening.

The intake is now lowered into the heat shield as shown above.
The filter is aligned to the intake opening.

Once the filter has been pressed on to the intake, continue to tighten the filter neck clamp.

The assembled intake and heat shield are lowered into the engine compartment.

The filter is lowered into the bumper opening while the heat shield is aligned to the fender well and the lower frame.

Shot of the heat shield step aligned to the lower frame.

The heat shield holes are inserted over the fender well studs and the stock bracket is re-attached.

The stock air box bracket is aligned to the two studs.

The stock nuts are used to attach the bracket to the new heat shield.

The new vibra-mount, m6 flange nut and fender washer are fastened to the bracket. Note: fender washer is not shown above, place the fender washer behind the bracket then use the m6 flange nut.

An open end wrench is used to tighten the nut over the vibra-mount.

The intake is aligned to the plastic air inlet tube.

The outlet end of the air intake is inserted into the straight hose located on the air inlet tube.
The intake bracket is aligned to the vibra-mount stud.

The m6 flange nut and fender washer is used to fasten the intake bracket to the vibra-mount stud.

A 10mm socket is used to tighten the m6 flange nut.

Once the intake has been properly aligned, continue to semi-tighten the power clamp.

The heat shield bolt hole on the step side is lined up to the pre-tapped hole in the frame. Use the m6 x 12mm bolt in the kit to secure the heat shield.

An allen wrench is used to tighten the bolt on the heat shield.

The mass air flow sensor is carefully inserted into the machined sensor flange. Use a dab of light oil around the O-ring to prevent it from kinking or tearing.

The stock screws are used to fasten the mass air flow sensor to the machined sensor adapter.

An allen wrench is used to tighten the stock screws on the mass air flow sensor.

The electrical sensor harness is pressed over the mass air flow sensor until it snaps in place.

The electrical harness is firmly connected on the mass air flow sensor.
1. Upon completion of the installation, reconnect the negative battery terminal before you start the engine.

2. Align the entire intake system for the best possible fit. Once the intake has been properly fitted continue to tighten all nuts, bolts and clamps.

3. Periodically, recheck the alignment of the intake system and make sure there is proper clearance around and along the length of the intake. Failure to follow proper maintenance procedures may cause damage to the intake and will void the warranty.

4. Start the engine and listen carefully for any odd noises, rattles and/or air leaks prior to taking it for a test drive. If any problems arise go back and check the vacuum lines, hoses and clamps that maybe causing leaks or rattles and correct the problem.

5. Check the filter for excessive dirt build up. Clean or replace the filter with an original Injen filter (can be bought on-line at “injenonline.com”). Congratulations! You have just completed the installation of the best intake system sold on the market. Enjoy the added power and performance of your new intake system.