



**Part number SES1900DP  
2011-2016 Nissan Juke  
(Includes Nismo Edition)  
1.6L 4cyl. Turbo  
(AWD ONLY)**

**1- Stainless Steel secondary Cat-  
delete Down Pipe**

- 1- 3.00 gasket (#17060)**
- 2- m10 hex bolt (#6038)**
- 2- m10 hex nut (#6069)**
- 1- 2 page instruction**

**(Note: For off-road use only,  
not intended for use on public  
highways.)**

**Congratulations! You have just purchased the best engineered,  
dyno-proven exhaust system available.**

**Please check the contents of this box immediately.**

Report any defective or missing parts to the Authorized Injen  
Technology dealer you purchased this product from.

Before installing any parts of this system, please read the instructions  
thoroughly. If you have any questions regarding installation please  
contact the dealer you purchased this product from.

Installation DOES require some mechanical skills. A qualified  
mechanic is always recommended.

Injen Technology offers a limited 1year warranty to the original pur-  
chaser against defects in materials and workmanship. Warranty  
claims must be handled through the dealer from which the item  
was purchased.

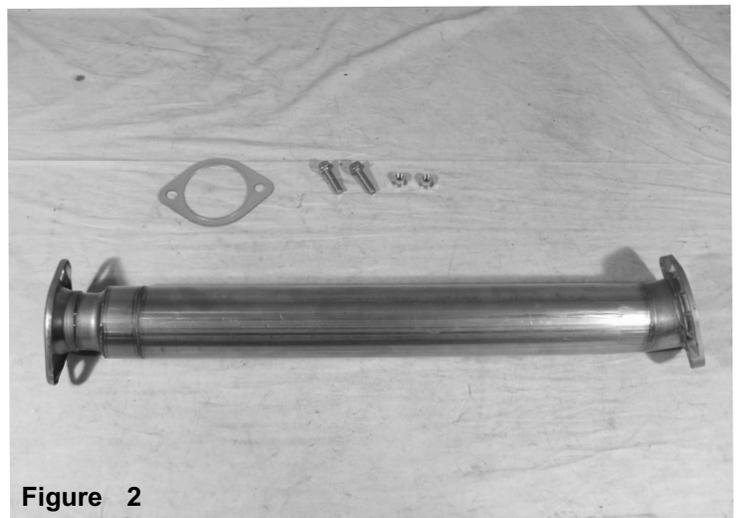
Injen Technology 244 Pioneer Place Pomona, CA 91768 USA

**Please check the contents of this box immediately.  
Parts and accessories are available on line at "Injenonline.com"**

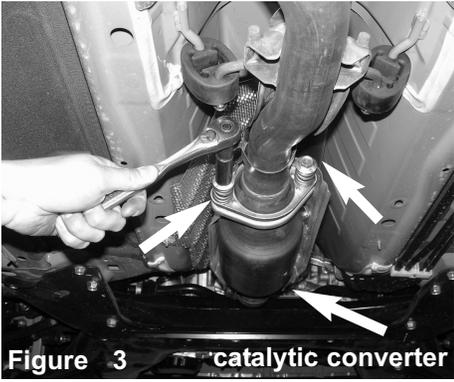


**Figure 1**

**Contents:**

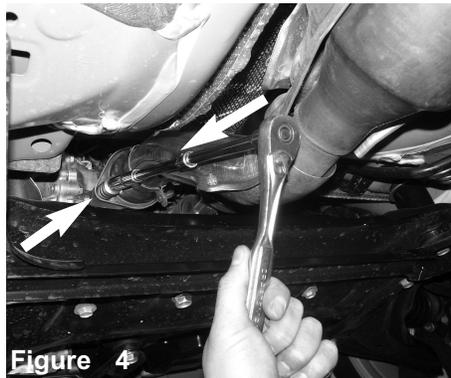


**Figure 2**



**Figure 3** catalytic converter

Use a 14mm socket and ratchet and remove the two factory spring bolts connecting the exhaust system to the catalytic converter



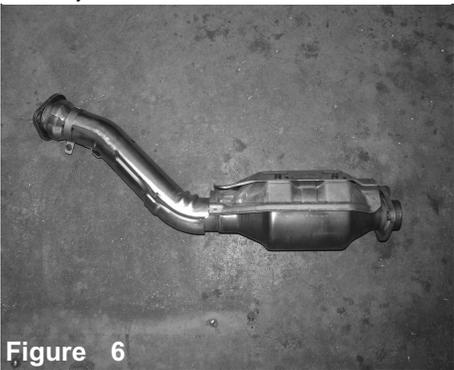
**Figure 4**

Add a long extension and swivel to the 14mm socket and ratchet and loosen the two spring bolts that attaches the secondary cat to the primary cat.



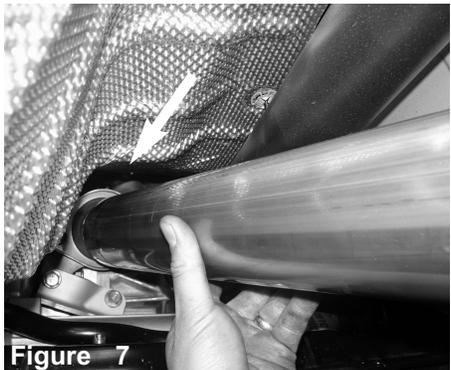
**Figure 5**

You may now pull the secondary catalytic converter out



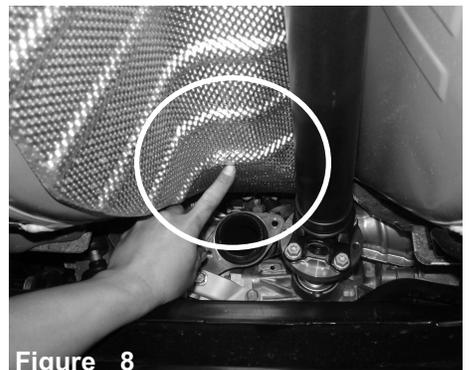
**Figure 6**

Secondary catalytic converter shown



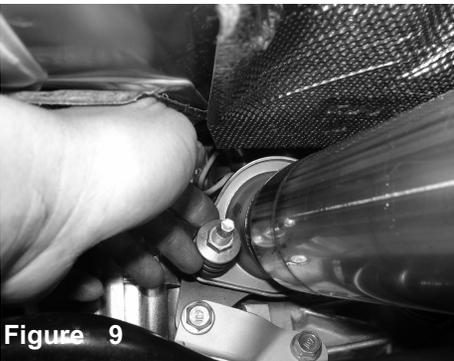
**Figure 7**

Attach the Injen secondary Cat-delete down pipe to the factory primary Cat. Make sure the top of the down pipe does not come into contact with the heat-shield indicated by the arrow.



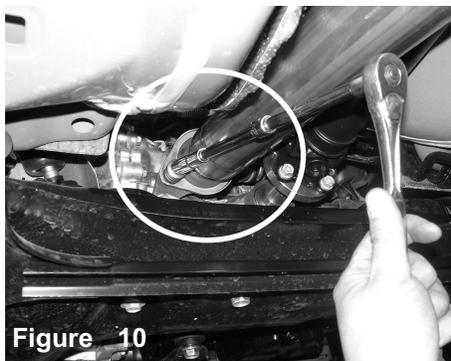
**Figure 8**

Due to the tight clearances and Injens down pipe design to minimize bends, it may require you to push up on the heat shield for added clearance indicated in the photo



**Figure 9**

Re-use the factory spring bolts to reattach the Injen down pipe to the primary catalytic converter



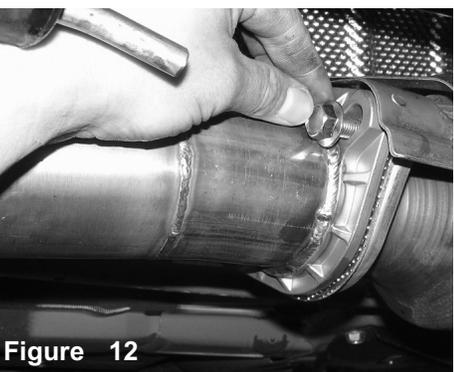
**Figure 10**

Use the 14mm socket, ratchet, swivel and extension to tighten the spring bolts



**Figure 11**

Place the supplied 3.00" gasket in between the Injen down pipe and exhaust system.



**Figure 12**

Place two supplied M10 nuts and bolts attaching the Injen down pipe to the exhaust system



**Figure 13**

Use a 14mm socket and ratchet to secure the M10 nuts and bolts to the flanges



**Figure 14**

**Congratulations! You have just completed the installation of the Injen secondary cat-delete pipe**