



Part number SES1202CP
06-07 WRX 2.5L Turbo
06-07 STi 2.5L Turbo
04-06 Forester XT 2.5L Turbo
Cross Pipe w/ flex hose

1- cross over pipe w/flex pipe
4- m10 flange bolts (#6038)
4- m10 flange nuts (#6069)
1- **SES** exhaust decal (#7027)
1- instruction

Note: Be sure to reuse the stock nuts, bolts and gaskets for this application.

Congratulations! You have just purchased the best engineered and Dyno-proven exhaust system component available for this car. Please check the contents of this box immediately.

Report any defective or missing parts to the Authorized Injen Technology dealer you purchased this product from. Before installing any parts of this system, please read the instructions thoroughly. If you have any questions regarding installation please contact the dealer you purchased this product from. Installation DOES require some mechanical skills. A qualified mechanic is always recommended.

*Do not attempt to install the intake system while the engine is hot. The installation may require removal of radiator fluid line that may be hot.

Injen Technology offers a limited lifetime warranty to the original purchaser against defects in materials and workmanship. Warranty claims must be handled through the dealer from which the item was purchased.

Injen Technology 244 Pioneer Place Pomona, CA 91768 USA

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Note: This exhaust manifold cross over pipe was Dyno-tested in conjunction with original Injen exhaust parts. The use of other manufactures parts will void the warranty. Parts and accessories are available on line at "Injenonline.com"

Note: Do the sensitivity of the ECU, some or additional engine tuning maybe required to correct short term fuel and timing trims.



Figure 1



Figure 2

View of the stock cross pipe from underneath.



Figure 3

Driver side: Removing the shields from the driver side manifold.



Figure 4

Removing the shields from the passenger side manifold. Passenger side: Remove stock nuts and bolts in order to remove heat shields.



Figure 5

Remove four stock nuts and bolts in order to remove the stock cross pipe.



Figure 6

Align the cross pipe to the flanged ends on the intake manifold. Use two bolts and two flange nuts on both ends to connect and butt up flanges.



Figure 7

Use nuts and bolts provided to reassemble the cross over pipe.



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